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PERFORMING BENDING TESTS ON BITUMINOUS MIXTURES

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The reports of research published in this magazine are necessarily qualified by the conditions of the tests from which the data are obtained. Whenever it is deemed possible to do so, generalizations are drawn from the results of the tests; and, unless this is done, the conclusions formulated must be considered as specifically pertinent only to described conditions.

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CHEMICAL TREATMENT OF CHERT-GRAVELS FOR USE IN BASE-COURSE CONSTRUCTION

BY THE DIVISION OF TESTS, PUBLIC ROADS ADMINISTRATION

Reported by E. A. WILLIS, Associate Highway Engineer, and P. C. SMITH, Junior Highway Engineer.

THIS REPORT is the fourth in a series describing investigations of materials for base-course construction. Previous reports have described laboratory and circular track tests on sand-clay and sand-clay-gravel materials and on nonplastic materials with

admixtures of water-retentive chemicals.

The present report is the result of investigations in which three chert-gravels from Alabama were tested in the outdoor circular track. The chert-gravels tested were representative of a class of local materials found to such an extent in the Southeastern United States as to be important in road construction. They consist of mixtures of coarse chert particles and fine material made up of dust of fracture and clay. As a class they have given satisfactory service when used as surface courses, but have caused failures in numerous instances when used as base courses because of excessive amounts of the active binder which they usually contain.

Sand and granulated slag were used to reduce the plasticity index of the plastic chert-gravel that was investigated. Due to the presence of finely divided silica in the chert it was felt that the addition of lime might reduce the activity of the natural binder and form a cementing agent through puzzolanic action. Consequently, an admixture of hydrated lime was used in three sections to determine its effect on the behavior of the chert-gravels as base courses.

The circular track used in these investigations was the same as was used in the studies of water-retentive chemicals as admixtures with nonplastic road-building materials which have been reported previously. The tire equipment was size 30 by 5, of the high-pressure type, requiring an inflation pressure of 80 pounds per square inch. The load imposed by each wheel was 800 pounds until near the end of the test when it was

increased to 1,000 pounds.

Distributed traffic, which was used for compacting the base course and the surface treatment, was obtained by gradually shifting the rotating beam longitudinally with respect to its axis of rotation. Concentrated traffic, which was used after the surface treatment had been constructed, was obtained by locking the sliding pivot of the beam in such a position that the wheels pursued two concentric circular courses whose center lines were about $2\frac{1}{2}$ inches on either side of the center line of the test sections.

COMPOSITION AND TESTING OF TRACK SECTIONS DISCUSSED

Six sections were tested in this investigation. Each section was 18 inches wide, 6 inches deep, and approximately 6.3 feet long.

Three chert-gravel materials were used in the track sections. Chert A was a mixture of materials from two

pits in Alabama having similar test constants. This mixture had a liquid limit of 46 and a plasticity index of 20. Chert B was from a single pit in Alabama and had a liquid limit of 25 and a plasticity index of 2. Chert C was a composite of 11 samples which had been taken from chert base courses in Alabama at locations where base failures had occurred.

The compositions of the six sections in the track are given in table 1. Section 1 consisted of 45 percent of chert A and 55 percent of Potomac River sand; section 2 consisted of 43 percent of chert A, 52 percent of Potomac River sand, and 5 percent by weight of hydrated lime; section 3 consisted of 35 percent of chert A and 65 percent of granulated slag; section 4 consisted entirely of chert B; section 5 consisted of 95 percent of chert B and 5 percent of hydrated lime; and section 6 consisted of 95 percent of chert C with a 5 percent hydrated lime admixture. The quantity of sand and granulated slag used in sections 1 and 3 was that required to reduce the plasticity index of chert A from 20 to approximately 6. Section 2 was identical with section 1 except for the admixture of 5 percent of hydrated lime.

The gradings and soil constants of the mixtures used are given in table 2. The effect of the hydrated lime in increasing the liquid limit and reducing the plasticity index can be seen by comparing the analyses of section 1 with section 2 and section 4 with section 5.

Table 1.—Composition 1 of sections of test track

Section No.	1	2	3	4	5	6
Chert A	Percent 45	Percent 43	Percent 35	Percent	Percent 95	Percent
Chert C	55	52	65			95
Hydrated lime		5			5	5

¹ Percentage based on dry weight.

Table 2.—Gradings and soil constants of mixtures used in track

Section No.	1	2	3	4	5	6
Grading: Passing 1-inch sieve Passing 34-inch sieve Passing 34-inch sieve Passing No. 4 sieve Passing No. 4 sieve Passing No. 40 sieve Passing No. 200 sieve Passing No. 200 sieve Passing 0.005 mm	Percent 100 99 89 80 65 44 19 7	Percent 100 99 90 81 64 37 12 5	Percent 100 100 92 87 60 35 19 6	Percent 100 97 85 70 55 44 36 11	Percent 99 92 79 63 46 33 26 11	Percent 100 93 75 60 44 29 15 9
Dust ratio ¹ Tests on material passing No. 40 sieve: Liquid limit. Plasticity index	43	32 28 0	54 24 5	82 25 2	79 36 0	52 34 0

 $^{^{1}}$ Dust ratio=100 $\left[\frac{\text{percentage passing No. 200 sieve}}{\text{percentage passing No. 40 sieve}}\right]$

¹ Studies of Water-Retentive Chemicals as Admixtures with Nonplastic Road-Building Materials, by E. A. Willis and C. A. Carpenter. PUBLIC ROADS, vol. 20, No. 9, November 1939.

In constructing the test sections sufficient water was added to the aggregates to bring the fraction passing the No. 4 sieve to its optimum moisture content as previously determined by the A. A. S. H. O. standard compaction test, with a slight excess for wetting the coarse aggregates.

The moisture contents of all sections immediately after being placed in the track and at the time of failure or end of test are shown in table 3, together with the optimum moisture contents for the fraction of the materials passing the No. 4 sieve.

Table 3.—Moisture contents immediately after construction and at the end of test, and optimum moisture contents of the fraction passing the No. 4 sieve

Section No.	Optimum moisture content of fraction pass- ing No. 4 sieve ¹	Moisture content of sections after placing ²	Moisture content of sections at time of fail- ure or end of test ²
1	Percent 11. 6 14. 0 14. 6 16. 1 19. 6 15. 8	Percent 10. 4 11. 2 10. 0 15. 2 16. 0 10. 0	Percent 9, 9 14, 6 12, 3 15, 1 19, 0 16, 7

¹ Based on the dry weight of the portion of the aggregate passing the No. 4 sieve. ² Based on the dry weight of the total material.

The procedure for preparing the materials for the track tests, constructing the test sections, and surfacetreating them, was as follows:

1. The aggregates were proportioned by weight from the stock materials and were thoroughly mixed before any water was added.

2. Hydrated lime was added to the materials for sections 2, 5, and 6 and thoroughly incorporated in the dry mixing process.

3. Water was added and mixing continued to distribute the moisture.

4. The moistened mixtures were then placed in the trough of the track in two approximately equal layers, each layer being compacted with pneumatic-tired traffic uniformly distributed over the surface.

5. Compaction with distributed traffic was continued on the top layer for 20,000 wheel-trips, at which time no further subsidence was noted and all sections were in suitable condition for testing.

6. The sections were trimmed smooth.

7. A prime coat consisting of 0.3 gallon per square yard of light tar was applied and allowed to cure.

8. A surface treatment consisting of 0.4 gallon of hot tar and a cover of 50 pounds per square yard of %-inchmaximum-size stone was constructed.

9. The treated surface was consolidated by an additional 20,000 wheel-trips distributed over the surface. The surface was well sealed by then and showed no movement.

RATING OF SECTIONS BASED ON APPEARANCE AND AMOUNT OF DISPLACEMENT

The behavior of the materials under test was judged on the basis of the appearance of the sections at various stages of the tests supplemented by measurements of vertical displacements of the surface. Previous reports have described the transverse ² and longitudinal ³ profilometers with which the measurements were made.

By means of a planimeter, the area between the initial and each succeeding transverse profile made at that station was measured. That area divided by the width of the track (18 inches) gave the vertical displacement, and the average for the two stations on the section gave the average vertical displacement for that section.

The area between the initial and each succeeding longitudinal profile made in that wheel lane was measured for each section and the area of vertical displacement determined. That area divided by the length of the wheel lane gave the depth of rutting and the average for the two wheel lanes gave the average depth of rutting for the section.

An average vertical displacement of about 0.25 inch, measured after the sections had been surface treated and subjected to the action of concentrated traffic, was observed to be sufficient to cause noticeable damage to the bituminous surface. This is in agreement with conclusions reached in previous investigations using the same apparatus. The amount of rutting measured by the longitudinal profilometer averaged approximately 0.5 inch at the same time the average vertical displacement was 0.25 inch. Since the average vertical displacement depends upon the width of the track, a comparison of average vertical displacement with depth of rutting is only valid for a track having a width of 18 inches.

Changes in behavior of the various sections under altered test conditions are clearly shown by abrupt changes in the slopes of the displacement curves, figure 1.

The schedule of traffic applications and changes in water elevation, with notations on the behavior of the five test sections, are given in table 4. Initial profile measurements were taken at 40,000 wheel-trips when concentrated traffic was started. The average vertical displacements as measured by the transverse profilometer and the average depth of ruts as measured by the longitudinal profilometer subsequent to that time are shown in figure 1.

All sections compacted well and showed little movement under distributed traffic with no water in the sub-base (0 to 40,000 wheel-trips).

Water was admitted and the level raised to one-half inch above the top of the subbase at 40,000 wheel-trips. The sections were allowed to absorb water overnight. Movement was noticed in the base course of section 4 (chert B) as soon as testing with concentrated traffic was started. At 40,572 wheel-trips, or only 572 wheeltrips after water was admitted to the sub-base, this section had failed completely and was so rough that it had to be removed and replaced with a dummy section before testing could be continued.

Profiles of section 4 after it had failed showed an average vertical displacement of 0.78 inch and an average depth of rut of 0.93 inch. The condition of the section at 40,572 wheel-trips is shown in figure 2.

Testing with concentrated traffic was resumed at 44,972 wheel-trips, 4,400 wheel-trips of distributed traffic having been applied to compact the surface treatment on the dummy section which replaced section 4.

Movement was noticed in section 1, the sand-chert A mixture, soon after testing was resumed. This continued throughout the testing period from 44,972 wheeltrips to 84,400 wheel-trips with the water level onehalf inch above the top of the sub-base. The rutted condition of section 1, caused by lack of stability in the base course, is shown in figure 3.

² Circular Track Tests on Low-Cost Bituminous Mixtures, by C. A. Carpenter and J. F. Goode, PUBLIC ROADS, June 1936.
³ A Study of Sand-Clay-Gravel Materials for Base Course Construction, by C. A. Carpenter and E. A. Willis, PUBLIC ROADS, March 1939.

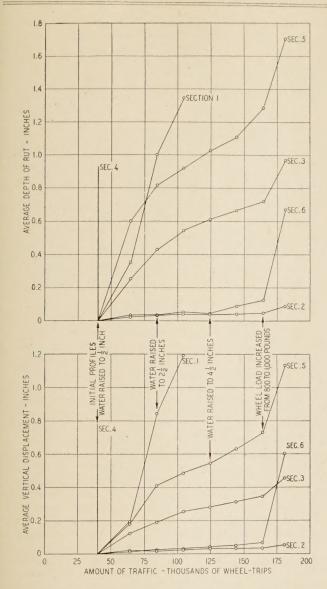


FIGURE 1.—RATE OF SURFACE DISPLACEMENT OF TRACK SEC-TIONS UNDER TRAFFIC.

Section 5, constructed of chert B with a 5-percent admixture of hydrated lime, was slightly unstable when tested with the water at the ½-inch level. Wheel tracks were plainly visible on the surface and average vertical displacement exceeded 0.4 inch.

Sections 2, 3, and 6 remained in good condition during this period of testing, although the rate of



-APPEARANCE OF SECTION 4 AT 40,572 WHEEL-TRIPS, OR 572 WHEEL-TRIPS AFTER START OF TESTING WITH CON-CENTRATED TRAFFIC.



FIGURE 3.—APPEARANCE OF SECTION 1 AT 84,400 WHEEL-TRIPS, AFTER TESTING WITH WATER 1/2 INCH ABOVE THE TOP OF THE SUB-BASE.

average vertical displacement for section 3, the chert A-slag section, indicated that continued traffic with water at the 1/2-inch level would ultimately have produced failure.

ONLY ONE SECTION REMAINED IN GOOD CONDITION THROUGHOUT ENTIRE TEST

Water was raised to 2½ inches above the top of the sub-base at 84,400 wheel-trips and testing with concentrated traffic was continued. Under these test conditions section 1 failed completely; sections 3 and 5 were slightly unstable with increasing amounts of vertical displacement; and sections 2 and 6 remained in good condition. Section 1 was removed at 124,400 wheel-trips and replaced with a dummy section.

Testing was then continued with the water raised to 4½ inches above the top of the sub-base. Wheel loads were increased from 800 to 1,000 pounds at 164,400 wheel-trips.

Table 4.—Schedule of operations and behavior of test sections

		Water	Behavior					
Operation	Traffic	Traffic above top of sub-base	Sec. 1	Sec. 2	Sec. 3	Sec. 4	Sec. 5	Sec. 6
Placing and compacting Compacting treated surface. Testing with concentrated traffic Compacting treated surface on dummy sec. 4 with distributed traffic. Testing with concentrated traffic Do Do	Wheel-trips 0-20,000 20,000-40,000 40,000-40,572 40,572-44,972 44,972-84,400 84,400-124,400 2124,400-180,720	Inches 10 10 10 12 10 14 21 21 21 41 41	Gooddodododododo	Gooddodododododod	Good	Goodfailed	Good do do do do do do do Go do Slightly unstable do Failed	Good. Do. Do. Do. Do. Do. Slightly unstable. ³

No water in sub-base.

Wheel loads increased from 800 pounds to 1,000 pounds at 164,400 wheel-trips.

A soft spot developed in sec. 6 during the last phase of testing which rapidly became deeper. The remainder of the section remained good. See figure 4.

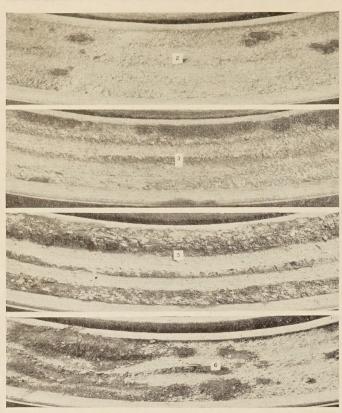


FIGURE 4.—APPEARANCE OF SECTIONS 2, 3, 5, AND 6 AT THE END OF TEST. NOTE THE SOFT SPOT THAT DEVELOPED IN SECTION 6.

At the end of this very severe treatment, section 5 had failed completely and section 3 was unstable and in very poor condition. Figure 4 shows the condition of these two sections at 180,720 wheel-trips, when testing was discontinued.

A soft spot developed in section 6, composed of chert C with 5 percent hydrated lime, at about 160,000 wheel-trips. Mud and water began to work through the surface treatment but excessive displacements were not observed. However, when the wheel loads were increased at 164,400 wheel-trips a localized failure developed at this spot on section 6. The rest of the section remained in good condition throughout the test.

The appearance of section 6 at the end of testing is shown in figure 4. The soft spot can be seen at the left.

Section 2, composed of sand, chert A, and 5 percent hydrated lime, remained in good condition at all times during the testing. The average vertical displacement on this section at the end of the test was only 0.05 inch, and average depth of ruts at the same time about 0.09 inch. The condition of section 2 at the conclusion of testing is shown in figure 4.

The density of each track section was measured at the time of failure or at the end of the testing period. The results of these determinations are shown in table 5, together with the densities obtained in the standard compaction test performed on the fraction of the material passing the No. 4 sieve.

Laboratory compaction tests were also made on the materials as tested in the track. The procedure for making these tests was similar to the standard test, except that a mold having a capacity of one-fourth cubic foot was used and the soil was compacted in

three layers with 100 blows of the standard rammer per layer. The results of these tests are also shown in table 5.

Table 5.—Comparison of densities obtained by laboratory compaction tests and by testing in the circular track

	Gti	Water	Composition by volume			
Method of compaction	Section based on dry weight		Water	Aggre- gate	Air voids	
Standard compaction test on fraction passing No. 4 sieve Compaction test on entire sample in 1/4 cubic foot mold. Samples cut from track at end of test or time of failure	1 2 3 4 5 6 6 1 1 2 3 3 4 5 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	Percent 11. 6 14. 0 14. 6 16. 1 19. 6 15. 8 13. 3 15. 0 14. 1 14. 0 13. 8 9. 9 14. 6 12. 3 15. 1 19. 0 16. 7	Percent 23. 0 25. 9 28. 2 27. 6 31. 1 28. 1 26. 3 29. 2 26. 9 24. 9 31. 0 26. 2 26. 2 26. 2 26. 2 31. 0 24. 0 25. 5 32. 7 29. 0	Percent 72. 2 67. 1 70. 2 62. 3 57. 8 64. 6 71. 9 70. 8 69. 3 64. 7 62. 7 71. 0 63. 9 62. 6 63. 2	Percent 4, 9 7, 0 1, 6 10, 1 11, 1 7, 3 1, 8 0 3, 8 10, 4 6, 3 4, 7 5, 8 9, 3 5, 0 9, 6 4, 7 7, 8	

The addition of 5 percent hydrated lime reduced the densities of both the sand-chert A mixture and chert B in the track sections as well as in the laboratory compaction tests. Thus the amount of aggregate solids by volume for the section 1 materials in the standard compaction test was 72.2 percent; in the compaction test in the ½ cubic foot mold, 71.9 percent; and in the track, 74.0 percent. Corresponding aggregate volumes for the section 2 materials, which were similar to section 1 except for the addition of 5 percent hydrated lime were, respectively, 67.1 percent, 70.8 percent, and 64.7 percent. Similarly, the densities of the section 5 materials, chert B with 5 percent hydrated lime, were consistently lower than the corresponding densities of the section 4 material, which was chert B without admixture.

No consistent relationship was found between densities measured by either of the laboratory compaction methods and those obtained in the track. The closest agreement was between the track densities and densities obtained by the standard compaction test.

In sections 1, 3, and 4, where hydrated lime was not used, the track densities were higher than those obtained in the standard compaction test. In sections 2 and 6, where lime was used, the reverse was true. In section 5, which also contained lime, the track densities were the higher.

SUMMARY.

The grading curves for the six combinations of materials tested are shown in figure 5. The shaded band in this figure is drawn to include the A. A. S. H. O. specification requirements for coarse-graded-type aggregate base-course materials having a maximum size of 1 inch. The curve for the section 6 material is the only one which falls entirely within the specification limits. These specifications further stipulate that the fraction passing the No. 40 sieve shall have a liquid limit not greater than 25 and a plasticity index not greater than 6. All mixtures tested in the track had plasticity indexes of less than 6 except that used in section 1. The liquid limits of the materials used in sections 2, 5, and 6 exceeded 25 (see table 1). All three of these sections,

(Continued on page 80)

BENDING TESTS ON BITUMINOUS MIXTURES

BY THE DIVISION OF TESTS, PUBLIC ROADS ADMINISTRATION

Reported by W. O'B. HILLMAN, Assistant Highway Engineer

ENDING TESTS on bituminous paving mixtures have been made for some time. have been made for some time. In 1923 and 1924 the Public Roads Administration made a series of such tests, the results of which were not published, which seemed to indicate some relationship between stiffness of the mixture and cracking of the pavement in service. Bituminous surfaces that had cracked in service were generally found to consist of stiffer mixes, as determined by bending tests, than those which had not cracked. These tests were made at 32° F. and 77° F. using a small universal testing machine to apply a center load on a 2-inch by 2-inch beam with a span of 10 inches.

Recently Professor Lloyd F. Rader, 1 2 3 4 of Brooklyn Polytechnic Institute, made bending tests upon sheet asphalt mixtures at temperatures as low as -70° F., cooling the specimens with dry ice. He used beams 2 inches wide and 1½ inches deep with a span of 6 inches. A center load was applied with a testing machine. Both laboratory prepared specimens and specimens cut from pavements were tested. Rader studied the effect of temperature, degree of compaction, type of asphalt, and percentage of asphalt, upon the test results. At the lowest temperatures straight load-deflection curves were obtained but at higher temperatures they were considerably curved. The modulus of rupture and the modulus of elasticity were calculated. On the field specimens Rader found that in general the uncracked pavements had higher moduli of rupture and lower moduli of elasticity than the cracked pavements.

Raschig and Doyle 5 6 have also made bending tests on laboratory prepared specimens and specimens taken from pavements. These beam specimens were 1.5 inches square, tested as cantilevers with lengths of 4 inches. Tests were made at -5, 25, and 38° F. and the modulus of elasticity and modulus of rupture were

calculated.

SPECIAL BEAM TESTING MACHINE DESIGNED AND BUILT

These previous investigations have indicated the possible value of the flexure test as a means for studying the essential characteristics of bituminous paving mixtures and the reasons for the variable behavior of bituminous pavements. This investigation was undertaken primarily to study the effect of different variables upon the test results obtained with laboratory specimens although, as a matter of interest, some data from tests on samples taken from pavements are included in the report.

¹ Investigations of the Physical Properties of Asphaltic Mixtures at Low Temperatures, Proceedings of the Association of Asphalt Paving Technologists, January

1935.

Investigations of the Physical Properties of Asphaltic Mixtures at Low Temperatures, Proceedings of the American Society for Testing Materials, 1935.

Correlation of Low Temperature Tests with Resistance to Cracking of Sheet Asphalt Pavements. Proceedings of the Association of Asphalt Paving Technologists, January 1936.

Report on Further Research Work on Correlation of Low Temperature Tests with Resistance to Cracking of Sheet Asphalt Pavements. Proceedings of the Association of Asphalt Paving Technologists, January 1937.

Some Recent Research on Asphalt Pavement. Proceedings of the Asphalt Paving Technologists, January 1937.

An Extension of Asphalt Research as Reported in the 1937 Proceedings. Proceedings of the Association of Asphalt Paving Technologists, December 1937.

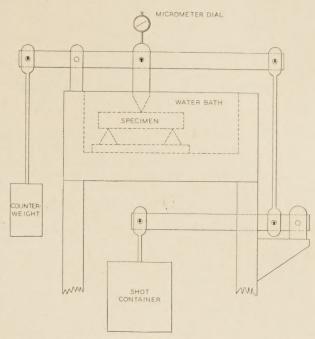
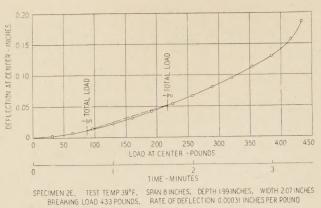


FIGURE 1.—DIAGRAMMATIC SKETCH OF BENDING APPARATUS.

Bituminous paving mixtures are plastics and therefore the results of bending tests on them depend to a great degree on the rate at which loads are applied. Since a testing machine that would apply the load smoothly and at a uniform rate, and still be sensitive in the low range of load necessary, was not available, it was necessary to design and build a special machine for making these tests. A sketch of this machine is given in figure 1 and a general view on the cover page of this issue.

It consists of two beam supports which can be adjusted for spans of 6, 8, and 10 inches, and a multiplying lever arrangement for applying a load at the center by means of lead shot. A water bath is used so that the specimen can be maintained at a definite temperature during the testing operation. Deflections are measured with an Ames dial which measures the travel of the top lever. Specimens as large as 3 inches by 3 inches can be tested. The rate of load application can be varied from about 75 pounds per minute to about 500 pounds per minute.

A limited number of tests have been made so far primarily to try out the apparatus, determine the effect of controllable variables upon the test results, and decide upon a standard method of test. Laboratory specimens were made of Potomac River sand, limestone dust, and 50-penetration Mexican asphalt. In order to reduce as much as possible the hardening of the asphalt during the fabrication of the specimens, only sufficient mixture to make one beam was prepared at a time. Beams were formed in a 2-inch by 11-inch mold by direct compression of 3,000 pounds per square inch



BREAKING LOAD 433 POUNDS, RATE OF DEFLECTION 0.00031 INCHES PER POUND
FIGURE 2.—Typical Load-Deflection Curve.

using two opposed plungers. The thickness was controlled by the amount of material placed in the mold.

On the day following molding of the specimens they were tested for specific gravity and then brought to test temperature by immersion in a water bath for 1½ hours. They were then placed in the test apparatus with plates ½ inch wide between the beam and the knife edges to keep the knife edges from indenting the beams. Loading was started and the Ames dial read at convenient time intervals until the beam broke. As the shot flows at a uniform rate, the load is proportional to the time and the load-deflection curves were plotted as in figure 2.

It is customary in reporting the results of bending tests to use the modulus of rupture as a measure of the strength of the material and the modulus of elasticity as a measure of the stiffness. The modulus of rupture was calculated from the formula

$$S = \frac{3Pl}{2bd^2}$$

where S= the modulus of rupture in pounds per square inch;

P=the breaking load;

l=the span in inches;

b=the width of the beam; and d=the depth of the beam.

None of the load-deflection curves was straight and it was necessary to calculate a secant modulus of elasticity. Because of difficulty in correctly ascertaining the initial dial reading, only the portion of the curve between one-fifth and one-half the breaking load was used. The formula for modulus of elasticity then became

$$E = \frac{l^3}{4bd^3R}$$

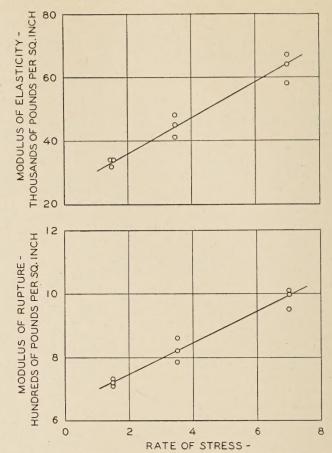
where E=the modulus of elasticity in pounds per square inch;

R=the average rate of deflection in inches per pound of load; and

l, b, and d are the same as in the formula for modulus of rupture.

RATE OF LOADING AFFECTED MODULI OF RUPTURE AND ELASTICITY

Tests were first made to determine the effect of changing the rate of loading upon the test results. Identical beams were tested at 39° F. using three different rates of loading. The results, plotted in figure 3, show that increasing the rate of loading increases the modulus of rupture and the modulus of elasticity.



HUNDREDS OF POUNDS PER SQ.INCH PER MINUTE
FIGURE 3.—EFFECT OF CHANGING RATE OF LOADING UPON THE
TEST RESULTS.

In connection with the tests to determine the effect of rate of loading, a few beams were tested with constant loads. Time-deflection curves for these beams are shown in figure 4, together with the curve for a beam tested in the usual manner. It required almost 4 minutes and a load of 485 pounds to break the beam when the load increased at the rate of 125 pounds per minute. However, a constant load of 353 pounds, less than ¾ of the increasing load, broke the beam in less than 3 minutes. Loads of 295 and 235 pounds broke the beams in about 5 and 13 minutes, respectively.

Tests were made to determine the validity of the formulas for modulus of rupture and modulus of elasticity when applied to bituminous beams by testing beams of the same composition but of various dimensions and with various spans. Because of the great difference in test results obtained with different rates of loading, it was necessary to assume that the modulus of rupture formula was applicable and to vary the rate of loading directly as the width of the beam, directly as the square of the depth of the beam, and inversely as the test span. The rate of stress, calculated from the modulus of rupture formula, would thus be a constant.

Specimens 1, 1½, and 2 inches deep were made. For testing beams of different widths these were turned on edge to give beams 2, 1½, and 1 inch wide and 2 inches deep. These were tested on a span of 8 inches, the loads being applied at the rate of 120 pounds per inch width per minute. The results, given in table 1, show that beams of different widths but of the same depth when tested on the same span have practically the same modulus of rupture and modulus of elasticity.

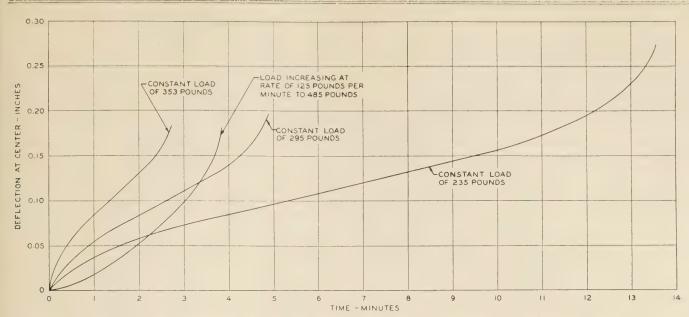


FIGURE 4.—TIME-DEFLECTION CURVES FOR BEAMS SUBJECTED TO CONSTANT AND INCREASING LOADS.

The results of tests on beams with various depths and test spans are given in table 2. In order to show the amount of variation among the individual tests all the results are given. For the sizes of beams used in these tests the depth and test span do not appear to affect greatly the value of the modulus of rupture. The short, deep beams, however, have lower values for modulus of elasticity than have the longer and thinner beams. Part, if not all, of this variation in modulus of elasticity is probably caused by assuming that all the deflection is caused by bending stresses, whereas with deep beams of short spans a considerable amount of deflection is caused by shearing stresses.

Figure 5 shows that increasing the density of the specimens by greater compaction increases both their

strength and stiffness.

Table 1.—Effect of width of test specimen on the results of bending tests at 39° F.

Width of specimen	Modulus of rupture	Modulus of elasticity
Inches 2.0 1.5 1.0	Lb. per sq. in. 660 690 630	Lb. per sq. in. 32,000 32,000 35,000

Figures 6 and 7 show the effect of temperature upon the test results. Temperatures as low as 0° F. were obtained using mixtures of ice, salt, and water. The temperature of -27° F., shown in figure 7, was obtained in a refrigerator. The specimens were kept in the refrigerator for 3 hours and then tested, the bath of the testing apparatus being filled with ice, salt, and water at 0° F. Because of the large amount of ice required to obtain temperatures below 39° F. it was difficult to place the specimens correctly in position for testing. The results, therefore, are not as consistent as they are at temperatures of 39° F. and higher. Nevertheless, they do show in a general way how a reduction in temperature increases the strength and stiffness of a mixture.

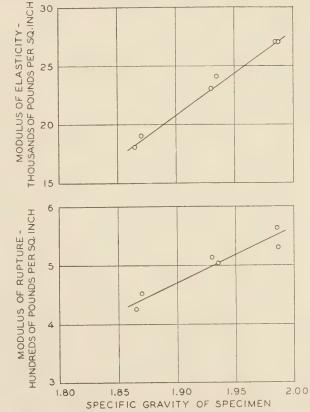


FIGURE 5.—EFFECT OF VARIATIONS IN DENSITY UPON MODULUS OF RUPTURE AND MODULUS OF ELASTICITY OF SPECIMENS.

EFFECT OF COMPOSITION ON BEAM STRENGTH INVESTIGATED

Mixtures were made with four different percentages of asphalt and four different ratios of sand and filler. All specimens were 2 inches deep molded under a pressure of 3,000 pounds per square inch. Specimens were tested at 39° F. with a span of 8 inches, applying the load at 120 pounds per minute, which gave a rate of stress of 180 pounds per square inch per minute. Results are given in table 3 and in figures 8, 9, and 10.

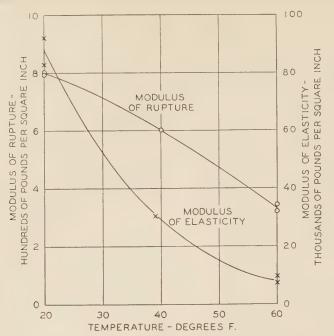


FIGURE 6.—EFFECT OF TEMPERATURE UPON MODULUS OF RUPTURE AND MODULUS OF ELASTICITY OF SPECIMENS.

Table 2.—Effect of beam dimensions on the results of bending tests at 39 ° F. when the rate of stress 1 was 550 pounds per square inch per minute

		Dej	pth			
1 ir	nch	1½ ir	nches	2 inches		
Modulus of rupture	Modulus of elas- ticity	Modulus of rupture	Modulus of elas- ticity	Modulus of rupture	Modulus of elas- ticity	
Lb. per sq. in. 688	Lb. per sq. in. 51,000	Lb. per sq. in. 683	Lb. per sq. in. 36, 000	Lb. per sq. in. 774	Lb. per sq. in. 34,00 34,00	
712 768 702 896 762	45, 000 47, 000 60, 000 52, 000	790 740 818 878 818	46, 000 46, 000 50, 000 50, 000 34, 000	756 844 816 864 764	48, 00 33, 00 42, 00 33, 00	
820 745	56, 000 50, 000	806 782	36, 000 41, 000	792 797	33, 00 37, 00	
765 803 795 765 782	56, 000 66, 000 73, 000 63, 000 64, 000	762 755 815 809 785	50, 000 63, 000 66, 000 61, 000 60, 000	781 823 832 754 798	50, 00 57, 00 53, 00 45, 00 52, 00	
714 721 787 758	50, 000 50, 000 82, 000 70, 000	683 693 784 758	61, 000 59, 000 62, 000 62, 000	739 828 756 758	54, 00 62, 00 54, 00 54, 00	
	Modulus of rupture Lb. per sq. in. (688 611 712 768 702 896 762 820 745 (765 782 765 782 714 721 721	Lb. per	1 inch 1½ inch 1½ in Modulus of rupture ticity of elastrupture 2	Modulus	Nodulus	

 $^{^{\}rm 1}$ The rate of stress is the modulus of rupture divided by the time required to break the beam.

For mixtures containing 0, 5, and 10 percent dust the modulus of rupture increased with increasing amounts of asphalt up to 14 percent, but for mixtures containing 15 percent dust the maximum modulus of rupture was obtained with 12 percent asphalt.

Figure 9 shows the composition of the specimens by volume and indicates why the modulus of rupture decreased when the mixture contained 14 percent asphalt with 15 percent filler in the aggregate. With 0, 5, and 10 percent filler in the aggregate the increase of asphalt from 8 to 14 percent increased the percentage of aggregate in the specimen. With 15 percent filler in the aggregate the percentage of aggregate by volume increased at a uniform rate with increases in

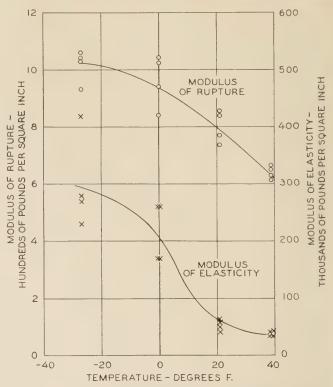


FIGURE 7.—EFFECT OF TEMPERATURE UPON MODULUS OF RUPTURE AND MODULUS OF ELASTICITY OF SPECIMENS.

asphalt up to 12 percent, but with 14 percent asphalt the percentage of the aggregate was decreased.

Table 3.—Results of bending tests on specimens 1 made with various amounts of asphalt and filler

	Percent-						
	age of asphalt	0	5	10	15		
Modulus of rupture lb. per sq. in Modulus of elasticity do Total deflection inches. Modulus of rupture lb. per sq. in	} 8	$ \begin{cases} 385 \\ 20,000 \\ 0.185 \\ 465 \end{cases} $	450 26, 000 0. 170 555	490 31, 000 0. 140 600	570 38, 000 0, 130 710		
Modulus of elasticitydo Total deflectioninches	10	22, 000 0. 190 555	26, 000 0. 190 650	31, 000 0. 165 780	44, 000 0. 140 915		
Modulus of rupturelb. per sq. in Modulus of elasticitydo Total deflectioninches Modulus of rupturelb. per sq. in	12	22, 000 0. 240	28, 000 0. 220 865	35, 000 0. 190 895	43, 000 0. 190 850		
Modulus of elasticitydo Total deflection inches	14	$ \left\{ \begin{array}{c} 24,000 \\ 0.300 \end{array} \right. $	25, 000 0. 330	25, 000 0. 330	22, 000 0. 330		

 $^{^1}$ 2-inch by 2-inch specimens tested with span of 8 inches. Test temperature, 30° F. Rate of stress, 180 pounds per square inch per minute.

Figure 10 shows the modulus of elasticity and the total deflection of the various mixtures. There is little consistent difference between the moduli of elasticity of the specimens containing, 8, 10, and 12 percent asphalt. All became stiffer as the amount of dust was increased. As the strengths of the specimens increased with increasing asphalt contents, the total deflections increased likewise although the moduli of elasticity were about the same. With 14 percent asphalt the modulus of elasticity was about the same for 0, 5, and 10 percent dust but decreased with 15 percent dust. With 10 and 15 percent dust the modulus of elasticity was much lower than that of specimens containing 8, 10, and 12 percent asphalt. The total deflection of the specimens containing 14 percent asphalt was much greater than the deflection of the specimens containing less asphalt.

Table 4.—Results of bending tests on various types of surfaces ¹ from Ohio projects

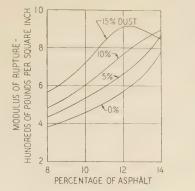
June 1940

	J. 0		F. J.			
Specimen No.	Type of surface	Age	Condition of surface	Rate of stress	Modu- lus of rup- ture	Modu- lus of elastic- ity
43309-1 43309-2 43309-3	Sheet asphalt on binder course.	Years	Good	Lb. per sq. in. per min. 141 143 145	Lb. per sq. in. 962 1,040 1,037	Lb. per sq. in. 36,000 37,000 40,000
	Two govern hits	1½	Excellent	$ \left\{ \begin{array}{c} 145 \\ 149 \\ 145 \end{array} \right. $	880 960 840	84, 000 92, 000 92, 000
Average					895	89,000
43321-1 43321-2 43321-3	}do	4+	Good	138 139 139	818 910 854	61, 000 105, 000 101, 000
Average					860	89, 000
43322-1 43322-2	}do	2½	Excellent	{ 228 262	850 812	83, 000 103, 000
Average					830	93, 000
43306-1 43306-2 43306-3 43306-4	}do	3+	Good	150 140 144 135	724 718 852 902	92, 000 103, 000 100, 000 96, 000
Average					800	98, 000
43320-1 43320-2 43320-3	}do	4+	Generally cracked.	{ 143 145 142	712 738 704	82,000 137,000 108,000
Average					720	109,000
43318-1 43318-2	}do	4+	do	{ 136 142	648 668	56, 000 40, 000
Average					660	48,000
43311-1 43311-2 43311-3 43311-4	Sheet asphalt on binder course.	6½	do	$ \left\{ \begin{array}{c} 140 \\ 142 \\ 142 \\ 140 \end{array} \right. $	524 620 617 554	24, 000 84, 000 96, 000 94, 000
Average					580	75, 000
43304-1 43304-2 43304-3 43304-4	Two-course bitu-	3+	Badly cracked and worn.	\begin{cases} 140 \\ 142 \\ 140 \\ 143 \end{cases}	489 577 632 520	112, 000 76, 000 102, 000 103, 000
Average					555	98, 000
43326-1	do.		Badly cracked.	\begin{cases} 140 \\ 142 \\ 141 \\ 140 \end{cases}	520 566 576 505	103, 000 80, 000 105, 000 56, 000
Average					540	86, 000
	Bituminous con-	2+	Good	140 143	536 454	78, 000 90, 000
Average					495	84,000
	Bituminous con-			{ 177 161	580 448	100,000
Average					515	100,000
43316-1 43316-2 43316-3 43316-4	Two-course bitu-	31/2	Badly cracked and ravelled.	$ \left\{ \begin{array}{c} 141 \\ 145 \\ 141 \\ 140 \end{array} \right. $	462 335 522 475	102, 000 153, 000 161, 000 115, 000
Average				-	450	133, 000
457						

¹ Tested at 39° F. Span, 6 inches.

In order to obtain information about the characteristics of actual pavements when tested in this manner, samples were obtained from several pavements in Ohio and Wisconsin and from one pavement in the District of Columbia.

The samples from Ohio were representative of several types of bituminous surfacing. The specimens were 2 inches wide and 2 inches deep. Each specimen contained all of the top course and a portion of the base



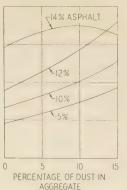


FIGURE 8.—Effect of Composition Upon the Modulus of Rupture.

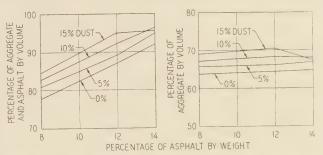


FIGURE 9.—Comparison of Weight and Volume Composition of Beams.

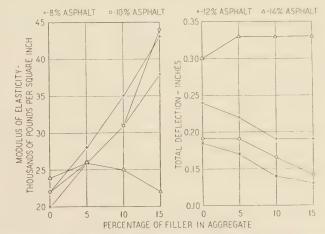


FIGURE 10.—Effect of Composition Upon Modulus of Elasticity and Total Deflection.

course. They were tested at 39° F. on a span of 6 inches with the wearing surface in tension. The results are given in table 4. Samples are arranged in order of strength. It is, of course, difficult to correlate laboratory results with field behavior as there are so many unknown factors contributing to the failure of a surface. All of the pavement samples were taken from locations where the base was in good condition. Generally, the good pavements had the highest modulus of rupture but there seems to be little correlation between the modulus of elasticity and the condition of the pavement.

The samples from Wisconsin and the District of Columbia were of sheet asphalt and in most cases the binder course was sawed off before testing. These specimens were 2 inches wide and slightly over 1 inch thick. A few samples were tested with enough of the

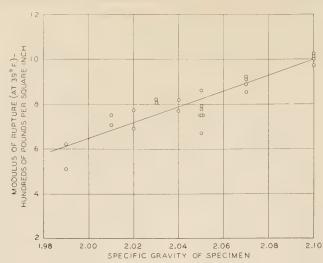


Figure 11.—Effect of Density Upon the Modulus of Rupture of Sheet Asphalt From Connecticut Ave., District of Columbia.

binder course to make specimens 2 inches deep. All specimens were tested at 39° F. on a span of 6 inches with the wearing surface in tension. Results of these tests are given in tables 5, 6, and 7.

The samples from the District of Columbia were taken immediately after the pavement had been laid. They were all the same composition, varying only in density, and it is seen in figure 11 that there is a direct relationship between the density and strength of the specimens. Comparing tables 5 and 6 it is seen that for the 2-inch specimens the modulus of rupture is somewhat lower and the modulus of elasticity considerably lower than for the 1-inch specimens. A great part of this difference is caused by the difference in the rate of stress during the two tests. The pavement from which these samples were taken was in good condition in September 1939 after 3½ years service.

All of the Wisconsin samples were from pavements in good condition. Differences in composition account for the differences in strength and stiffness.

Table 5.—Results of bending tests on samples 1 of sheet asphalt from Connecticut Ave., Washington, D. C.

Section No.	Specific gravity	Modulus of rupture	Total deflection	Modulus of elasticity
		Lb. per	v (Lb. per
		sq. in 619	Inches	sq. in. 65,000
A-1	1.99	514	0, 090 . 060	68,000
4 0	0.0#	777	. 095	67, 000
A-2	2.05	671	. 070	95, 000
	[2.02	774	. 100	49,000
C-1	2.04	688	. 090	61,000
	2.04	813	. 090	76, 000
	,	770	. 095	65, 000
		791	. 090	68, 000 68, 000
C-2	2. 05	752	. 075	80, 000
		862	, 080	83, 000
		887	. 120	62, 000
D-1	2.07	917	. 105	70,000
		912	. 115	77, 000
		1 856 968	. 110	64, 000
		1,015	. 100	72, 000
D-2	2.10	1,010	. 100	84, 000 82, 000
		1, 016	. 095	82, 000
	[2.01	f 749	. 100	63,000
D-3	12.01	706	. 080	66, 000
	2.03	{ 805	. 110	62, 000
	12.001	820	. 090	83,000

¹ Top course only, 1.1 to 1.2 inches thick, 2 inches wide. Tested at 39° F. Span, 6 inches. Rate of stress, 425 pounds per square inch per minute.

Table 6.—Results of bending tests on samples 1 of sheet asphalt from Connecticut Ave., Washington, D. C.

Section No.	Specific gravity	Modulus of rupture	Total de- flection	Modulus of elasticity
C-1	$ \left\{ \begin{array}{c} 2.\ 16 \\ 2.\ 16 \\ 2.\ 17 \\ 2.\ 17 \\ 2.\ 14 \\ 2.\ 15 \\ 2.\ 12 \end{array} \right. $	Lb. per sq. in. 778 758 747 792 721 882 618	Inches 0.080 .090 .085 .080 .095 .100 .080	Lb. per sq. in. 48,000 41,000 39,000 44,000 34,000 35,000 37,000

¹ Top and binder course sawed to thickness of 2 inches. Tested at 39° F. Span, 6 inches. Rate of stress, 150 pounds per square inch per minute.

Table 7.—Results of bending tests on samples 1 of sheet asphalt from Wisconsin

Specimen No.	Rate of stress	Modulus of rupture	Total deflection	Modulus of elasticity
	Lb. per sq.	Lb. per sq.	Inches	Lb. per sq.
	in. per min.	in.		in.
43331	§ 450	1, 125	0.060	128,000
10001	1 465	1,220	. 075	96,000
43332	§ 460	1,069		120, 000
10002	455	1,308	. 075	110,000
43335	{ 420	1,039	. 055	119,000
	1 420	1,034	. 055	117,000
43341	435 490	1, 142 1, 244	.110	138, 000 98, 000
43342	490	1, 233	.110	98,000
	480	1, 039	. 090	103, 000
43343	480	1, 120	. 090	109,000
	425	1, 094	. 105	70,000
43333	425	1, 117	. 080	80, 000
3334	445	1,142	. 080	101, 000
43344	470	1, 174	.110	77, 000
43345	470	1, 116	.125	74,000
43346	f 470	1, 105	. 075	106,000
40040	485	1, 183	. 090	106, 00
43347	\$ 465	1,130	. 105	88,000
10017	430	1,106	. 095	78,000
43336	§ 465	1,020	. 150	66, 000
	1 445	983	. 140	63, 000
43337	430	891	.115	65, 000
43338	430	888	. 100	77, 000
	1 465	1,004	. 115	86,000
43339	{ 430	944	.160	58, 000
43340	1) 420 465	939	.170	55,000
10040	405	990	. 120	87,000
		1		

¹ Top course only, 1.1 to 1.2 inches thick. Tested at 39° F. Span, 6 inches.

These results of tests on actual surfaces are reported only as an indication of the possibilities of this type of investigation.

SUMMARY

These flexure tests of bituminous mixtures with a constant rate of loading show that the modulus of rupture and the modulus of elasticity both increase as the rate of stress increases.

With a constant rate of stress it is indicated:

1. That the value of the modulus of rupture is not greatly influenced by the ratio of span length to depth of the test specimen.

2. That for a given span length the value of the modulus of elasticity decreases as the depth of beam increases and that for a given depth of beam the modulus increases as the span length is increased. In other words the modulus of elasticity decreases as the ratio of depth of beam to span length increases.

3. That the modulus of rupture and the modulus of elasticity, calculated by the usual formulas, are satisfactory measures of the strength and stiffness of bituminous mixtures when due consideration is given to the effect on the modulus of elasticity of the ratio of span length to depth of beam.

4. That increasing the density of specimens by increased compaction increases their strength and stiffness. (Continued on p. 81)

EFFECT OF CONSISTENCY AND TYPE OF AS-PHALT ON THE HUBBARD-FIELD STA-BILITY OF SHEET ASPHALT MIXTURES

BY THE DIVISION OF TESTS, PUBLIC ROADS ADMINISTRATION

Reported by W. O'B. HILLMAN, Assistant Highway Engineer

DECAUSE the consistency of the contained asphalt B affects the resistance of bituminous mixtures to displacement under traffic, it has been customary to vary somewhat the grade of asphalt depending on the climatic and traffic conditions. In general, the grades used in the Northern States are softer than those used in the Southern States for the same type of construction. In the same locality harder grades are used on the streets carrying the heavier traffic.

Recently, because of the great amount of cracking occurring in pavements, there has been a general trend towards the use of softer asphalts in sheet asphalt and asphaltic concrete construction. The effect of these softer grades of asphalt on the stability is, therefore, a matter of present interest. The work here described gives the results of Hubbard-Field stability tests 1 on a typical sheet asphalt aggregate mixed with various

grades and types of asphalt.

The mixture was similar in composition to that currently used in the District of Columbia. It contained 78 percent Potomac River sand, 11 percent limestone dust, and 11 percent asphalt. The first series of tests were made with 10 different grades of Mexican asphalt ranging in penetration from 23 to 182. These asphalts were all made by the same producer using the same process of manufacture.

The penetrations of these asphalts were determined at a number of temperatures. The relations between penetration values and test temperatures are shown in

figure 1.

As has already been shown 2 the slope of the log penetration-temperature curve is a measure of the temperature susceptibility of the asphalt. The greater the slope the more susceptible is the asphalt. The slope can be calculated as follows:

Slope=
$$M = \frac{\log p_2 - \log p_1}{t_2 - t_1}$$

where p_2 and p_1 are penetrations at temperatures t_2 and t_1 , respectively. For these Mexican asphalts the slope had a constant value of approximately 0.022.

By extending the curves upward, as represented by the dotted lines in figure 1, the penetration of the asphalts at any temperature may be estimated. Plotted on this dotted portion are the softening points of the asphalts. The penetration at the softening point averaged about 850 for these asphalts.

In order to minimize alteration of the asphalt during preparation of the specimens, the following method of

fabrication, which previous work had shown to cause very little hardening of the asphalt, was followed. Sufficient sand and filler to make three specimens were combined at room temperature. The cold asphalt was added and the pan containing the combined materials placed on a hot plate. Mixing was accomplished by continuous stirring at the lowest possible temperature. The temperature of the finished mixtures ranged from about 220° F. for the 180-penetration asphalt to about 280° F. for the 23-penetration asphalt.

STABILITIES OF MEXICAN ASPHALTS DEPENDED UPON THEIR CON-SISTENCIES

Two forming molds and two compression machines were used, and after mixing was completed two specimens were immediately compressed using a load of 3,000 pounds per square inch maintained for 2 minutes. soon as the first two specimens had been compacted the mixture for the third specimen, which had been kept hot, was placed in the mold and compacted. Thus only about 4 minutes elapsed between the completion of mixing and the completion of molding. There was found to be no difference in the density or the stability of the three specimens comprising a set.

The specimens were tested for Hubbard-Field stability at 122° and 140° F. The results are given in table 1, together with the softening point and penetration of the asphalt and the estimated penetration of the asphalt at 140° and 122° F. When the logarithm of the stability is plotted against the logarithm of the penetration at 77° F. of the contained asphalt, as in figure 2, all points fall approximately on two parallel straight lines, one for a test temperature of 140° F. and

the other for a test temperature of 122° F.

For these Mexican asphalts doubling the penetration of the asphalt reduced the Hubbard-Field stability of the sheet asphalt mixture by about 25 percent.

When the logarithm of the stability at either 122° or 140° F. is plotted against the logarithm of the penetration of the asphalt at the same test temperature, as in figure 3, all points fall approximately on the same straight line. Thus for asphalts from the same source and of the same type, the stability is dependent only upon the consistency of the asphalt at the test temperature.

With materials such as these, all of which are equally susceptible to temperature and have approximately the same consistency at their softening points, the

softening point is a measure of consistency.

When the logarithm of the stability is plotted against the softening point of the contained asphalt (fig. 4), all points fall approximately on two parallel straight lines, one for stability at 140° F. and the other for stability at 122° F.

All of these asphalts had approximately the same consistency at their softening points. Because they were

¹ A Practical Method for Determining the Relative Stability of Fine-Aggregate Asphalt Paving Mixtures, by Prevost Hubbard and F. C. Field. Proceedings, American Society for Testing Materials, vol. 25, pt. II, p. 335 (1925).

A Study of Certain Factors Affecting the Stability of Asphalt Paving Mixtures, by Prevost Hubbard and F. C. Field. Proceedings, American Society for Testing Materials, vol. 26, pt. II, p. 577 (1926).

² The Physical and Chemical Properties of Petroleum Asphalts of the 50-60 and 85-100 Penetration Grades. R. H. Lewis and J. Y. Welborn. PUBLIC ROADS, vol. 21, No. 1, March 1940.

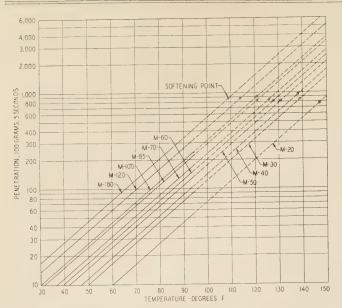


Figure 1.—Relation Between Temperature and Penetration for the Mexican Asphalts Used.

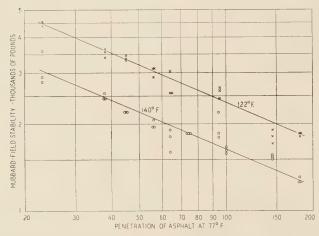


Figure 2.—Relation Between Hubbard-Field Stability at 122° F. and 140° F. and the Penetration at 77° F., of the Contained Mexican Asphalt.

equally susceptible to changes in temperature they would have approximately the same penetration at temperatures that are above or below their respective softening points by equal amounts. When the penetration test temperature is subtracted from the softening point, asphalts having the same difference have the same consistency, and mixtures made from them have approximately the same stability, as shown in figure 5. This figure also shows that for these Mexican asphalts and these proportions, increasing the temperature of the stability test by 10° F. decreases the stability by about 20 percent.

In order to determine whether or not asphalts from other sources behaved in the same manner, a second series of specimens was made using two grades of petroleum asphalt from each of five different producers. The characteristics of these asphalts are given in table 2. The specimens were tested for stability at 104°, 122°, and 140° F., the results being given in table 3.

In figure 6 the stabilities of these mixtures at all three temperatures are plotted against the penetrations of the asphalts at 77° F. Asphalts from each producer are plotted separately.

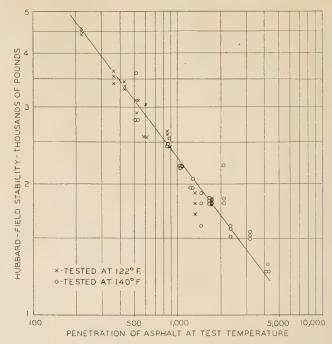


FIGURE 3.—RELATION BETWEEN STABILITY AND THE PENETRATION OF THE ASPHALT AT TWO TEST TEMPERATURES.

Table 1.—Hubbard-Field stability of mixtures containing various grades of Mexican asphalt

·						
Identification	Softening point, ring and	Penetra- tion at		d penetra- at—	Hubbar stabili	
	ball	77° F.	140° F.	122° F.	140° F.	122° F.
	\circ_{F} .				Pounds	Pounds
M-20	147	23	525	215	$ \left\{ \begin{array}{c} 2,800 \\ 2,900 \\ 3,600 \end{array} \right. $	4, 500 4, 550 4, 400
M-30	139	38	880	360	$ \begin{cases} 2,500 \\ 2,450 \\ 2,450 \end{cases} $	3, 550 3, 650 3, 400
M-40	138	45	1,050	430	$ \begin{cases} 2,200 \\ 2,200 \\ 2,200 \end{cases} $	3, 450 3, 350 3, 300
M-50	131	56	1, 260	515	2,050 1,950 1,950	2, 900 3, 100 3, 100
M-60	128	64	1, 470	600	1,600 1,900 1,800	3,050 2,550 2,550
M-70	126	74	1,680		1,850 1,850 1,850	
M-85	121	95	2, 100	860	2, 200 1, 800 1, 850	2, 450 2, 650 2, 600
M-100	121	100	2, 300		1,600 1,580 1,650	
M-120	114	144	3, 150	1, 290	1,500 1,550 1,530	1,800 1,700 1,900
M-180	109	182	4, 200	1,720	1, 250 1, 300 1, 250	1,800 1,850 1,850
				1		

SUSCEPTIBILITY TO TEMPERATURE AND BONDING STRENGTH OF ASPHALT DETERMINE STABILITY OF MIXTURE

Figure 7 shows the relation between the stability at 140° F. and the penetration of the asphalt at 77° F. for all mixtures including those made with the Mexican asphalts. In every case the softer grades of asphalt gave lower stability values than the harder grades of asphalt from the same producer, but the decrease in stability was not the same for all the samples. Stability values from figure 7 show that the stability of specimens made with 100-penetration asphalts varied from 69 to 91 percent of the stability of specimens made with 50-penetration asphalt from the same producer.

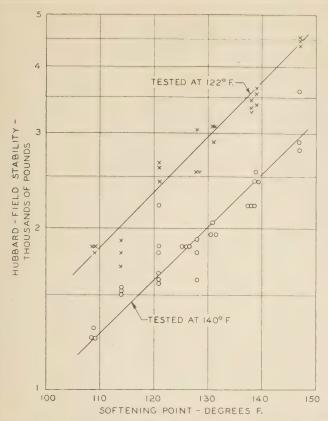


FIGURE 4.—RELATION BETWEEN STABILITY AT 122° F., AND 140° F., AND THE SOFTENING POINT OF THE CONTAINED MEXICAN ASPHALT.

Table 2.—Characteristics of the asphalts used in the second series of tests

Identification	Penetra- tion at 77° F.	Softening point	Slope of penetra- tion curve	Penetra- tion at softening point
A-50	61 96 58 90 57 97 60 91 50 87	°F. 118 111 137 121 130 115 120 112 123 113	0. 031 . 031 . 017 . 019 . 022 . 023 . 029 . 028 . 024 . 026	1,060 1,120 630 620 750 720 1,080 840 630 760

They also show that the stability of specimens made with 50-penetration asphalt D was only 56 percent of the stability of specimens made with 50-penetration asphalt M. Thus there was a greater percentage difference in the stability of specimens made with 50-penetration asphalt from different producers than in the stability of specimens made with 50- and 100-penetration asphalts from the same producers.

In figure 8 the logarithm of the stability of the second series of mixtures is plotted against the logarithm of the penetration of the 50- and 85-penetration asphalts at the temperature of the stability test. In this figure, as in figure 3 for the Mexican asphalts, the points for asphalts from the same producer fall approximately upon the same straight line.

Table 4 gives the stabilities of mixtures containing each asphalt at the temperature at which the asphalt had an estimated penetration of 1,000. Values for this

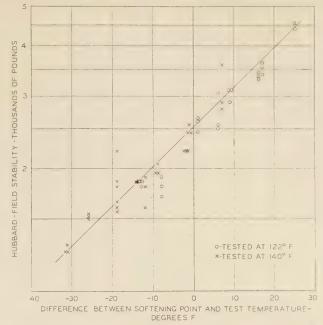


FIGURE 5.—RELATION BETWEEN THE HUBBARD-FIELD STABILITY AND THE TEMPERATURE DIFFERENCE BETWEEN THE SOFTENING POINT OF THE CONTAINED BITUMEN AND THE TEST TEMPERATURE.

Table 3.—Hubbard-Field stability of mixtures containing two grades of asphalt from various producers

Tankienskin	Pene- tration	Estimate	d penetra	tion at—	Hubbard	-Field stal	oility at—
Identification	at 77° F.	140° F.	122° F.	104° F.	140° F.	122° F.	104° F.
A-50	61	5, 000	1,400	390	Pounds 1,050 1,250 1,250 1,100	Pounds 1, 950 1, 770 2, 020 1, 750	Pounds 3, 150 3, 200 3, 300 2, 700
A-85	96	9,000	2, 450	660	1,050	1, 580 1, 500	2, 650 2, 800
B-50	58	720	350	170	1,700 1,700 1,700 1,400	2, 850 2, 850 2, 600 2, 500	4, 600 5, 000 4, 300 3, 300
B-85	90	1, 400	650	295	1, 400 1, 300	1, 950 2, 050	3, 100 3, 500
C-50	57	1, 450	590	230	1,600 1,600 1,550 1,100	2, 500 2, 520 2, 250 1, 900	4,000 3,750 3,900 3,250
C-85	97	2, 650	1,050	400	1, 250 1, 250 1, 250 1, 250	1, 860 1, 900 2, 020	3, 050 3, 200 3, 500
D-50	60	4, 200	1, 300	380	1, 150 1, 200 1, 200 1, 050	2, 150 1, 750 1, 750	3, 250 3, 050 2, 650
D-85	91	5, 000	1,600	500	1, 200 1, 150 1, 450	1, 650 1, 550 2, 470	2, 650 2, 750 4, 550
E-50	50	1,600	600	225	1, 900 1, 300	2,000 2,350	4,000 4,500
E-85	87	4,000	1,350	440	1, 100 1, 100 1, 100	1, 840 2, 100 1, 800	3, 200 3, 150 3, 150

Table 4.—Stabilities of asphaltic mixtures tested at temperatures at which the asphalt would have a penetration of 1,000

Identification	Stability	Identification	Stability
M	Pounds 2, 300 2, 250 1, 500	C D	Pounds 1,900 2,100 2,000

table are taken from figures 3 and 8. Since all the asphalts had the same consistency, the differences in stability values must have been caused by some in-

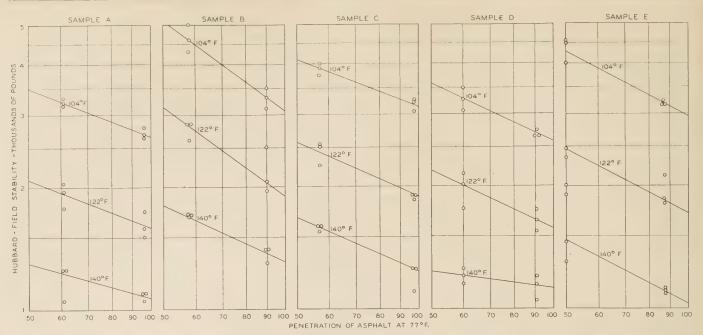


Figure 6.—Relation Between Stability at Various Temperatures and the Penetration at 77° F. of the Various Types of Contained Asphalt.

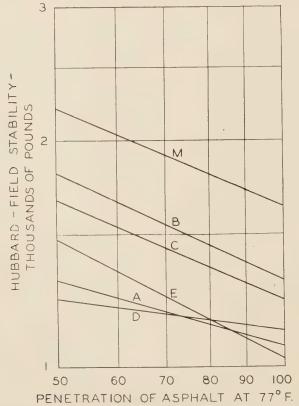


Figure 7.—Relation Between Stability at 140° F, and the Penetration at 77° F, of the Contained Asphalt.

herent quality of the asphalt which, in this report, is called bonding strength. Thus asphalt B may be assumed to have the least bonding strength, while asphalts M and A had the greatest bonding strength.

There are then two characteristics of an asphalt which determine the stability at any temperature of mixture containing it; its susceptibility to temperature,

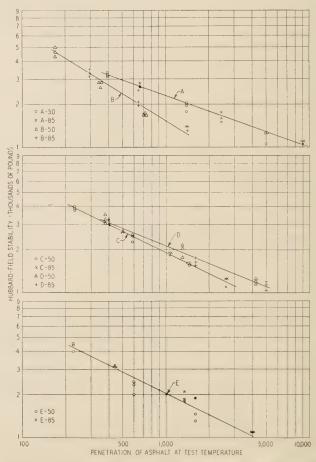


FIGURE 8.—RELATION BETWEEN STABILITY AND THE PENETRA-TION AT TEST TEMPERATURE OF THE VARIOUS CONTAINED ASPHALTS.

and its bonding strength. For example, table 4 shows asphalts A and M to have about the same bonding (Continued on page 82)

THE DETERMINATION OF SODIUM AND POTASSIUM IN CEMENTS

BY THE DIVISION OF TESTS, PUBLIC ROADS ADMINISTRATION

Reported by L. G. CARMICK, Associate Chemist

IN ENDEAVORS to find reasons for the often erratic behavior of portland cements, interest has turned recently toward minor constituents that are commonly ignored in analysis. There is particular interest in knowing to what extent sodium and potassium compounds are present. These elements and their compounds, which for convenience may be referred to simply as alkalies, seem to be present in all cements to the extent of at least 0.3 or 0.4 percent, and cements made in some parts of the United States contain appreciably over 1 percent. What effect alkalies have on the behavior of cements is still uncertain, but there is reason for believing that they do exert an influence. It therefore seems likely that determination of alkalies will be a more frequent task in the future than it has been heretofore.

The method that has always been relied on for the determination of alkalies is that proposed many years ago by J. Lawrence Smith. This method was intended primarily for use in the analysis of igneous rocks, which are very difficult to bring into solution. While it is capable of yielding excellent results in the hands of a careful analyst, the method has several disadvantages that may easily lead to error. In the first place, it is necessary to use large amounts of reagents, particularly calcium carbonate which is often impure. This makes it necessary to run blanks and make corrections. Secondly, in the long heating or "fusion" there is some uncertainty that all the alkali has been rendered soluble, and if the temperature has been too high some of the alkali may have been volatilized. Thirdly, there are large amounts of insoluble matter to wash; and finally, the method is tedious and requires constant attention.

NEW METHOD GIVES ACCURATE RESULTS

For these reasons a better method was sought. The following procedure was found to be quite satisfactory and largely free from the objections just noted. It has now been tried out by several analysts and found to give

very accurate results.

While any reasonable quantity of cement may be used, it is convenient to take 15.625 grams. Put this in a beaker or evaporating dish and add enough water to make a thin grout, then add enough hydrochloric acid to decompose the cement completely. Evaporate to dryness on the hot plate but do not bake. Add about 300 milliliters of water and digest on the hot plate for half an hour, then heat to boiling. Most of the silica and R₂O₃ group will now be precipitated and in suspension. Add 2 or 3 drops of phenolphthalein indicator and then, a little at a time, some pure quicklime until the solution is strongly alkaline as shown by the pink color. Quicklime is an excellent precipitant for magnesia as well as for silica and the R₂O₃ group, and also the precipitate caused by lime is less voluminous than that caused by ammonia. The freshly ignited lime obtained in the ordinary analysis of cement does very well and about 1 gram is usually enough.

Boil gently for a few minutes, allow to cool somewhat, and transfer to a 500-milliliter volumetric flask. Add water to bring the volume to 500 milliliters, mix well, and allow the precipitate to settle. Decant through a filter just 400 milliliters of the supernatant liquid. This 400 milliliters should contain only lime and the alkalies from 12.5 grams of cement. After obtaining the 400 milliliters of filtrate, the residue and precipitate in the flask are discarded without further treatment.

To the filtrate add a solution of ammonium carbonate and ammonium hydroxide in sufficient amount to precipitate all the lime, avoiding unnecessary excess. Boil gently, allow to cool somewhat, transfer to a 500 milliliter volumetric flask, add water to bring the volume to 500 milliliter, mix well, and allow the lime to settle. Decant through a filter just 400 milliliter of the supernatant liquid, discard the residue, and precipitate in the flask. The filtrate thus obtained should contain only the alkalies from just 10 grams of cement together with ammonium salts and perhaps a very little lime. Add to this filtrate about 1 milliliter of concentrated sulphuric acid, evaporate in a platinum dish, and volatilize the ammonium salts. Dissolve the residue in 30 or 40 milliliters of water and add a little quicklime in order to throw down any magnesia that may possibly have escaped the first precipitation. Filter into a small beaker, add ammonia water and ammonium oxalate, warm to precipitate the last of the lime, and filter into a platinum dish. Add a drop or two of sulphuric acid, evaporate to dryness, and volatilize the ammonium salts. Heat to dull redness for a moment, cool, and weigh the sodium and potassium sulphates.

Recently the following modification has been tried and found to add to the convenience of the method in that it does away with the necessity of drying and volatilizing large amounts of ammonium salts.

Instead of precipitating the lime with ammonium carbonate, place the 400 milliliters of filtrate from the silica and R₂O₃ group in a 500-milliliter volumetric flask and add slightly more oxalic acid in hot concentrated solution than can combine with the lime that is present. The amount of oxalic acid is determined by multiplying the number of grams of CaO by 2.25 and adding 1 gram more. Add enough water to make up 500 milliliters of solution, mix well, and allow the precipitate to settle. Although hydrochloric acid is present, nearly all of the lime will be precipitated. Decant through a filter 400 milliliters of the liquid, discard the residue, and precipitate in the flask. Evaporate the filtrate in platinum on the steam bath to practical dryness. Add at least 50 milliliters of water, digest well on the steam bath, make ammoniacal, and filter into a small beaker. Test the filtrate with ammonium oxalate to insure the absence of lime. Add a few drops of concentrated sulphuric acid, evaporate to dryness on the steam bath in platinum, and volatilize the ammonium salts, which in this case will be only a small amount. The residue in the dish should be the pure alkali sulphates; this may be verified by testing for the presence of traces of magnesium and calcium

compounds.

From this point, the sodium and potassium may be separated in the usual manner by platinic chloride if it is desired to do so. If it be assumed that sodium and potassium are present in equal quantities, the amount of Na₂O plus K₂O is found by multiplying the weight of the mixed sulphates by 0.4884.

The amount of cement used for analysis is of course optional with the analyst. If 7.8125 grams are taken instead of double that amount as suggested herein the

result will be the alkalies from 5 grams instead of 10. In such case it is quite feasible to use 250-milliliter volumetric flasks instead of the 500 size, and there is less liquid to evaporate.

The large precipitates that are discarded may seem at first thought to be a source of error, but it can be shown that their actual volume is such that the error caused thereby is negligible. It will be observed that a minimum of reagents is used in this method and those that are used are readily obtainable in very pure form. It will of course be understood that whenever water is referred to, distilled water of the highest purity is meant.

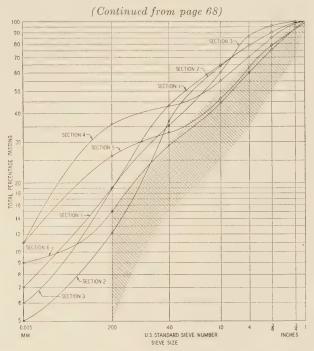


FIGURE 5.—GRADINGS OF MATERIALS. SHADED AREA INDICATES ZONE WITHIN WHICH ARE INCLUDED THE SPECIFICATION REQUIREMENTS OF THE A. A. S. H. O. FOR COARSEGRADED TYPE AGGREGATE BASE-COURSE MATERIALS HAVING 1-INCH MAXIMUM SIZE.

however, contained hydrated lime, which has the property of increasing the liquid limits and reducing the plasticity indexes when added to many soils.

Previous investigations have shown that, with the ground-water elevation ½ inch above the top of the subbase, concentrated traffic provides a condition that is sufficiently severe to enable identification of the definitely unsatisfactory materials. Using this as a criterion, the mixtures tested would be rated as shown in table 6.

Table 6.—Rating of sections after testing under concentrated traffic, with water elevation ½ inch above the top of the sub-base

Section No.	Composition	Admixture of hydrated lime	Service rating
1	Chert A-sand. Chert A-sand Chert A-slag Chert B Chert B Chert B	Percent 0 5 0 0 5 5 5	Unsatisfactory. Good. Borderline. Complete failure. Unsatisfactory. Good.

The addition of hydrated lime to the sand-chert A mixture and to chert B resulted in improved performance of the materials when used as base courses. The results obtained in the track with a combination of basic granulated slag and chert A were superior to those with a combination of sand and chert A.

Section 1 became unstable with the water ½ inch above the top of the sub-base and had failed completely at 124,400 wheel-trips. Section 2, which differed from section 1 only by the addition of 5 percent of hydrated lime, gave excellent service as a base course throughout all phases of the testing. Section 3 withstood the 40,000 wheel-trips of concentrated traffic with water at the ½-inch level without excessive movement in the base. However, with continued traffic and increased elevation of the ground water, the vertical displacements continued to increase at a fairly uniform rate (see fig. 1) until at the end of the test the section was in an unsatisfactory condition, as shown in figure 4.

The grading and plasticity index of the mixture used in section 1 are indicated to be responsible for the failure of this section when tested as a base course. Section 2 was composed of the same materials with an admixture of hydrated lime. Its grading was only slightly better than that of section 1 and could not be responsible for the marked difference in behavior, but it was nonplastic with a plasticity index of 0. Similarly, the grading of the section 3 material was not widely different from that of section 1 but it had a plasticity index intermediate between those of sections 1 and 2. Its behavior under traffic was much superior to that of section 1, although not as good as that of section 2.

The tests (see table 5) made at the time of failure or the end of testing show that section 2 had 64.7 percent of solids by volume, or considerably less than either of the other two sections in which chert A was used. Therefore, the differences in behavior of the sections cannot be ascribed to differences in compaction, since previous investigations have led to the conclusion that, for a given material, increase in density would produce increase in stability.

Section 4, chert B, failed immediately when subjected to concentrated traffic with water in the sub-base. Section 5 (chert B with an admixture of hydrated lime) became slightly unstable under these testing conditions but did not fail completely until water was raised to the 4½-inch level and wheel loads were increased from 800 to 1,000 pounds. The gradings of the section 4 and section 5 materials were similar and the plasticity indexes were 2 and 0, respectively. Again the track density in the lime-treated section was less than that of the untreated section.

Section 6 consisted of a mixture of chert gravels with a 5 percent hydrated lime admixture. The grading of this mixture conformed with the A. A. S. H. O. specifications for base-course materials, yet each of the cherts came from a location on a highway where base failure had occurred. However, with the lime admixture this composite material gave good service in the track, except that near the end of the test a small, soft spot developed (see fig. 4). This resulted in the abrupt change in slope of the displacement curves shown in figure 1. It should be emphasized that this softening was confined to one spot and did not represent the entire section. The condition developed only under the most extreme testing conditions and is thought to have been caused by some construction feature, since samples from the rutted and intact portions of the section had almost identical compositions and densities.

CONCLUSIONS

The following conclusions appear to be justified:

1. Although only three chert gravels were investigated, there are strong indications that the behavior as base courses of this class of local materials can be greatly improved by the addition of a basic material such as hydrated lime or granulated slag. Other possible admixtures include limestone or slag screenings, lime wastes, and similar materials of a basic character which may be economically available.

2. It is indicated that the beneficial action of the basic admixture will be greater if the material is in a finely divided state, except where it is intended to perform the dual purpose of improving the grading and altering the physical characteristics of the material.

3. The addition of 5 percent of hydrated lime to a composite chert (sec. 6), conforming to the grading requirements of the A. A. S. H. O. specifications for base-course materials produced a mixture which gave good service when tested in the circular track even

though all of the cherts which were combined had come from locations where base-course failures had been observed.

4. The addition of 5 percent of hydrated lime to the chert B which did not meet these grading requirements resulted in a marked improvement in the behavior of this material under test traffic. (Compare secs. 4 and 5.)

5. Lime also greatly improved the performance of the chert A to which sand had been added to reduce the plasticity index to approximately the upper limit of the A.A.S.H.O. specification. (Compare sections 1 and 2.)

A.A.S.H.O. specification. (Compare sections 1 and 2.)
6. Basic granulated slag added to chert A in an amount sufficient to lower the plasticity index to 5 resulted in a mixture that was more stable when tested in the circular track than the mixture of sand and chert A without hydrated lime. (Compare sections 1 and 3.)

7. Density as such is not a true measure of the stability of granular mixtures. For any one given material an increase in density is accompanied by an increase in stability, but for materials having different compositions, the one having the greatest density may or may not be the most stable. Thus in the present investigation, in all cases where a direct comparison is possible, the mixtures containing lime had lower densities than the corresponding sections without lime; yet their behavior in the track showed the sections with lime to be the more stable.

8. No specifications for chemically treated chert-gravel base-course materials can be prepared from the information so far developed. It is suggested, however, that this class of material be used only if the grading conforms to or closely approaches the A. A. S. H. O. specification for base-course materials, and if the admixture reduces the plasticity index of the fraction passing the No. 40 sieve to 3 or less. It is believed that if these conditions are met the liquid limit of acceptable mixtures containing basic ingredients may be as high as 35.

(Continued from page 74)

5. That decreasing the temperature of a mixture increases its strength and stiffness. It is probable, however, that there is some limiting temperature below which the strength and stiffness of a mixture would not be increased.

6. That increasing the amount of asphalt in a mixture up to the amount required to fill the voids increases its strength but has little effect upon the stiffness of the mixture. Increasing the amount of dust in a mixture up to the amount required to fill the voids increases both the strength and stiffness of the mixture.

As a result of these tests the following suggestions

are made regarding a suitable test procedure:

1. A test temperature of 39° F. appears to have definite advantages. This temperature may be obtained and held constant with a bath containing very little ice. Temperatures below this are hard to maintain and require a large amount of ice which interferes with the correct placing of the specimen. At higher temperatures the strength and stiffness decrease and it would be difficult to distinguish between mixtures.

2. Preferably, the span length should be 10 inches for all depths of beam up to a maximum of 2 inches, since table 2 shows that with this span length there is the

least variation in modulus of elasticity with changes in depth of beam. When it is necessary to vary both the span length and depth of beam, the following dimensions are suggested as likely to result in the least variation in the modulus of elasticity:

 Depth:
 Minimum span (inches)

 Less than 1.3 inches
 6

 1.3 to 1.7 inches
 8

 Over 1.7 inches
 10

3. The rate at which unit fiber stress is developed should be constant and this may be accomplished by applying the load at the rate determined by the formula

$$R = \frac{Cbd^2}{l}$$

in which

R=rate of loading in pounds per minute;

C = constant; and

l, b, and d are the same as in the previous formulas in this report. Two hundred and twenty is suggested as a suitable value for C. The rate of loading determined with C=220 will allow a wide range in the size of the specimen that can be tested on the machine that has been described and the load will be applied at a slow enough rate so that deflection measurements every 10 seconds will give a good load-deformation curve.

(Continued from p. 78)

strength, but asphalt A was much more susceptible to temperature and specimens made with both grades of asphalt A had lower stability at 140° F. than specimens made with the corresponding grades of asphalt M.

Asphalts M and C had about the same susceptibility to temperature. Table 4 shows asphalt C to have had less bonding strength than asphalt M, and specimens made with both grades of asphalt C had less stability at 140° F. than specimens made with the corresponding grades of asphalt M (tables 1 and 3).

A stability test using a standard aggregate made at a temperature at which the contained asphalt had a definite penetration might prove to be of value in testing the bonding strength of asphalts for use in road construction.

Because the stability of mixtures containing asphalts of the same type, that is, having the same susceptibility to temperature and the same bonding strength, depends only upon the consistency of the asphalt at the temperature of the stability test, it is not necessary to make tests with all grades of asphalt in order to determine the effect of using different grades of asphalt upon stability. By determining the stability at several temperatures of a mixture containing one grade of asphalt whose penetration has been determined at several temperatures, temperature-penetration and penetration-stability curves can be drawn. For similar types of asphalt the penetration at any temperature of any grade of asphalt can be approximated from the

temperature-penetration curve for one grade of asphalt. The stability of the mixture can then be estimated from the penetration-stability curve.

SUMMARY

In these tests on mixtures of constant composition except for the type and consistency of the asphalt it was found that:

1. There were greater differences in the stability of mixtures made with the same grade of asphalts from different producers than there were in the stability of mixtures made with the 50- and 100-penetration grades of asphalt from the same producer. There was as much as 45 percent variation in the stability at 140° F. of the mixtures containing the various 50-penetration asphalts. For materials from the same producer, doubling the penetration of the asphalt reduced the stability of the mixture by from 10 to 30 percent.

2. There is some characteristic of an asphalt which caused mixtures made with various types of asphalt to vary in stability even when the asphalts were of the same consistency when the mixtures were tested for stability. This quality, for lack of a better term, is here called bonding strength.

3. For asphalts of the same type, that is, having approximately the same susceptibility to temperature and the same consistency at their softening point, the stability of the mixtures depended upon the consistency of the asphalt at the temperature of the stability test.

MOTOR-FUEL CONSUMPTION-1939

COMPILED FOR CALENDAR YEAR FROM REPORTS OF STATE AUTHORITIES 1/

TABLE G-2, 1939

	TAX RATE		AMOUNT EXEMPTED	GROSS	AMOUNT SUBJECT		NET AMOUNT			AMOUNT TAXED	INCREASE OR		
STATE	PER GALLON ON DECEMBER	GROSS AMOUNT REPORTED 2/	FROM PAYMENT OF TAX	AMOUNT ASSESSED FOR TAXATION	TO REFUND OF ENTIRE	TOTAL	AT PREVAILING RATE	RATE PER GALLON	AMOUNT	AT PREVAILING RATE DURING	DURING	1939 PERCENT	STATE
	31	1.000	1,000	1,000	1,000	1,000	1,000	unccon	1,000	1938	1,000		
	CENTS	GALLONS	GALLONS	GALLONS	GALLONS	GALLONS	GALLONS	CENTS	GALLONS	GALLONS	GALLONS		
LABAMA RIZONA	6	241,375	5,167	241,375	12,369	241,375	241,375 89,939	-	-	226,838 84,534	14,537	6.4 6.4	ALABAMA ARIZONA
RKANSAS	6.5	181,922	7,312	174,610	-	174,610	155,709	(4/)	18,901	143,479	12,230	8.5	ARKANSAS
CALIFORNIA	3	1,852,859	27,148	1,825,711	151,931	1,673,780	1,673,780	-	-	1,571,928	101,852	6.5	CALIFORNIA
COLORADO CONNECTICUT	14	237,669 351,315	8,508	229,161 342,868	33,014	196,147	196,147	-	-	187,944	8,203	4.4	COLORADO CONNECTICUT
ELAWARE	1 4	59,316	1,269	58,047	7.722 3.637	54,410	335,146 54,410	-	_	312,710 52,490	1,920	7.2	DELAWARE
LORIDA	7	363,710	13,621	350,089		350,089	350,089	-		326,838	23, 251	7.1	FLORIDA
EORGIA DAHO	6	362,403	9,541	352,862	-	352,862	352,862	(7/)	- 7.77	328,921	23,941	7.3	GEORG IA
LLINOIS	5/ 5.1	1,448,697	3,635	97,167 1,448,697	112,464	97,167	6/ 88,444 1,336,233	(1/)	8,723	81,888	6,556 80,217	8.0 6.4	IDAHO ILLINOIS
NDIANA	4	651, 249	2,016	649, 233	50,499	598,734	598,734	_	-	562.879	35,855	6.4	INDIANA
OWA	3	550,333		550,333	81,231	469,102	469,102	-	-	445,906	23,196	5.2	IOWA
(ANSAS (ENTUCKY	5	467,296 275,107	132,719	334,577 275,107	_	334,577	334,577 275,107	-	-	337.527	-2,950 18,591	-0.9 7.2	KANSAS KENTUCKY
OUISIANA	7	261,304	6,228	255.076	5	255,071	247,419	2	8/ 7,652	234,941	12,478	5.3	LOUISIANA
AINE	14	150,136	831	149,305	-,	149,305	141,850	1	2/ 7,455	137,406	14, 141414	3.2	MAINE
ARYLAND ASSACHUSETTS	4 7	291,666 721,112	4,106	287,560 718,283	19,633	267,927 683,733	265,548	3	10/ 2,379	246,433	19,115	7.8	MARYLAND MASSACHUSETTS
IICHIGAN	3	1,146,327	99,359	1,046,968	52,381	994,587	683,733 994,058	1.5	11/529	928,920	21,479 65,138	7.0	MICHIGAN
HINNESOTA	4	559,186	25,686	533,500	63,922	469,578	469,578	7.2	-	447.444	22,134	4.9	MINNESOTA
MISSISSIPPI MISSOURI	6	205, 963	9,032	196,931	32,820	196,931	188,426	1 _	12/ 8,505	171,044	17,382 39,705	10.2	MISSISSIPPI MISSOURI
MONTANA	5	128,980	8,497	120,483	21.564	98,919	98,919		_	89,450	9,469	10.6	MONTANA
IEBRASKA	5	242,721	10,515	232,206	6	232,200	232,119	1	13/ 81	223,309	8,810	3.9	NEBRASKA
IEVADA IEW HAMPSHIRE	14	39,258	2,494	36, 764	2,370	34,394	33,618	5	147 776	29,958	3,660	12.2	NEVADA NEW HAMPSHIRE
IEW JERSEY	3	91,831 849,139	3,055	91,831 846,084	3.383 72.738	88,448 773,346	88,448 773,346		1	82,714	5,734	6.9 4.2	NEW JERSEY
NEW MEXICO	5	102,064	6,349	95,715	9,270	86, 445	86,374	7.5	15/ 71	81,521	4,853	6.0	NEW MEXICO
IEW YORK	14	1,900,715	69,381	1,831,334	63,046	1,768,288	1,768,288	7	-	1,684,672	83,616	5.0	NEW YORK
ORTH CAROLINA	16/4	430, 291 130, 238	7,597 27,652	422,694 102,586	19,892	422,694 82,694	410,340 17/ 82,694	1 _	12/ 12,354	385,834 85,775	24,506 -3,081	6.4 -3.6	NORTH CAROLINA NORTH DAKOTA
HIO 18/	4	1,371,266	68,887	1,302,379	11.494	1,290,885	1,231,223	1	9/ 59,662	1,157,015	74,208	6.4	OHIO 18/
KLAHOMA	14	421,496	39,967	381,529	15.794	365,735	365,735	-	-	350,190	15,545	4.4	OKLAHOMA
PENNSYLVANIA	5 h	245,746	5, 298 6, 351	240, Was 1,476,077	26,912	213,536	212,609	1	19/ 927	197,797	14,812	7.5 5.7	OREGON PENNSYLVANIA
RHODE I SLAND	3	129,878	1,198	128,680	1,985	126,695	126,695			116,874	9,821	8.4	RHODE I SLAND
SOUTH CAROLINA	6	210,980	-	210,980	4,027	206,953	206,953	-	-	188,783	18,170	9.6	SOUTH CAROLINA
SOUTH DAKOTA TENNESSEE	14	136,628	4,934	131,694	29,722	101.972	101,972	-	-	99,668	2,304	2.3	SOUTH DAKOTA TENNESSEE
EXAS	14	1,337,584	17,025	271,713	1,491	1,140,442	270,222	-	-	264,163	6,059	6.0	TEXAS
ITAH	14	99,746	5,397	94, 349	~	94,349	94,349	-	-	87,850	6,499	7.4	UTAH
ERMONT	4 5	68,009	872	67,137	07 570	67,137	67,137	-	-	63,300	3.837	6,1	VERMONT VIRGINIA
IRGINIA ASHINGTON	5	382,173 354,142	8,090	382,173	23,532	358,641	358,541	3	20/ 100	334,327	24,214	7.2	WASHINGTON
EST VIRGINIA	5	215,100		215,100	3.026	212,074	212,074	-	_	188,915	23,159	12.3	WEST VIRGINIA
/I SCONS I N	Ĺ,	566,693	17,101	549, 592	41,816	507.776	507,776	-	-	484,812	22,964	4.7	WISCONSIN
YOMING ISTRICT OF COLUMBIA	4 2	68,014 150,365	2,341 6,523	65,673	1,066	65,673	65,673			63,376	2,297	3.6 7.1	WYOMING DISTRICT OF COLUMB
	-	1,00,000	0,70	147,042	1,000	1.5,110	1.5110			(3),323	3,731	1 + 1	
TOTAL	21 / 3.96	22,685,056	703.604	21,981,452	1,214,939	20,766,513	20,638,398	-	128,115	19,504,621	1,133,777	5,8	TOTAL

1/ AN ANALYSIS OF MOTOR-FUEL USAGE WILL BE GIVEN IN TABLE G-21, TO BE PUBLISHED LATER.

1/ AN ANALYSIS OF MOTOR-FUEL USAGE WILL BE GIVEN IN TABLE G-21, TO BE PUBLISHED LATER.

2/ EXPORT SALES AND OTHER AMDUNTS NOT REPRESENTING CONSUMPTION IN STATE HAVE BEEN ELIMINATED AS FAR AS POSSIBLE, IN CASES WHERE STATES FAILED TO REPORT AMOUNTS EXPORTED FROM TAXATION, THE GROSS AMOUNT TAXED IS SHOWN IN THIS COLUMN,

3/ INCLUDES ALLOWANCES FOR EXPORATION AND OTHER LOSSES, FEDERAL USE, OTHER PUBLIC USE, AND NONHIGHWAY USE, WHERE INITIAL EXEMPTIONS RATHER THAN REFUNDS ARE MADE, 1/4 WITHIN 300 FEET OF BORDER, TAX IS REDUCED TO THAT OF ADJACENT STATE. GALLONS TAXED AT 2 CENTS, 14,807,000, AT 14 CENTS, 14,094,000,

5/ RATE CHANGED FROM 5 CENTS TO 5,1 CENTS MARCH 11,

6/ GALLONS TAXED AT 5 CENTS, 3,003,000; AT 5,1 CENTS, 85,141,000,

7/ AVIATION FUEL TAXED AT 2,5 CENTS, 180,000 GALLONS, MOTOR FUEL TAXED AT 0,1

CENT (MONHIGHMAY USE REFUNDED 5 CENTS), 8,513,000 GALLONS,

8/ REPRESENTS EVAPORATION OR LOSS ALLOWANCE UNDER 5-CENT TAX NOT ALLOWED UNDER ADDITIONAL 2-CENT TAX, WHICH IS ADMINISTERED UNDER A SPARATE LAW,

9/ THREE CENTS PER GALLON REFUNDED ON NONHIGHWAY USES.

10/ ONE CENT PER GALLON REFUNDED ON MOTOR FUEL USED IN VEHICLES LICENSED TO OPERATE EXCLUSIVELY IN CITIES, 11/ ONE AND ONE-HALF CENTS PER GALLON REFUNDED ON MOTOR FUEL USED IN INTERSTATE AVIATION.

12/ FIVE CENTS PER GALLON REFUNDED ON NONHIGHWAY USES.
13/ AVIATION FUEL USED IN FLYING INSTRUCTION, 11/ OTESSEL FUEL TAXED AT 7.5 CENTS PER GALLON EFFECTIVE JULY 1, 15/ DIESSEL FUEL TAXED AT 7.5 CENTS PRICH TO JULY 1. TAXED AT REGULAR RATE THEREAFTER. 16/ RATE CHANGED FROM 3 CENTS TO 4 CENTS JULY 1. TAXED AT REGULAR RATE THEREAFTER. 17/ GALLONS TAXED AT 3 CENTS, 35,693,000; AT 4 CENTS, 47,001,000, 18/ ANDUNTS GIVEN DO NOT INCLUDE 67,765,000 GALLONS OF LIQUID FUEL (KEROSENE, FUEL OIL, ETC.) TAXED AT 1 CENT PER GALLON BUT NOT SUBJECT TO THE 3-CENT TAX ON MOTOR-VEHICLE FUEL.

19/ FOUR CENTS PER GALLON REFUNDED ON MOTOR FUEL USED IN AVIATION, 20/ TWO CENTS PER GALLON REFUNDED ON MOTOR FUEL USED IN INTRASTATE AVIATION, 21/ WEIGHTED AVERAGE RATE.

STATE MOTOR-FUEL TAX RECEIPTS-1939

COMPILED FOR CALENDAR YEAR FROM REPORTS OF STATE AUTHORITIES

	TAX	RECE	IPTS FROM	TAXATION O	F MOTOR FI	UEL	01		TS IN CONF	NECTION WIT	Н				
STÄTE	RATE PER GALLON ON DECEMBER 31	GROSS TAX COLLEG- TIONS	DEDUC- TIONS BY DISTRIB- UTORS FOR EXPENSES	GROSS RECEIPTS BY STATE	REFUNDS PAID	NET RECEIPTS BY STATE	DISTRIB- UTORS' AND DEALERS' LICENSES	INSPEC- TION FEES 3/	FINES AND PENAL- TIES	MISCEL- LANEOUS RECEIPTS	TOTAL	NET TOTAL RECEIPTS	LESS TAX ON AVIATION GASOLINE	ADJUSTED NET TOTAL RECEIPTS	STATE
	CENTS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	
ALABAMA ARIZONA ARKANSAS CALIFORNIA	6 5 6.5 3	14,415 5,189 10,647 54,353	-	14,415 5,189 10,647 54,353	744 - 4,558	14,415 4,445 10,647 49,795	- 15	61 - 95	- 1	- 1	61 1 95 16	14,476 4,446 10,742 49,811	-	14,476 4,446 10,742 49,811	ALABAMA ARIZONA ARKANSAS CALIFORNIA
COLORADO CONNECTICUT DELAWARE FLORIDA	ц 3 ц 7	8,961 10,193 2,288 24,323	- 51 -	8,961 10,142 2,288 24,323	1,210 232 145 -	7,751 9,910 2,143 24,323	51 3 34	410	-	-	- 51 3 444	7,751 9,961 2,146 24,767	-	7.751 9.961 2.146 24,767	COLORADO CONNECTICUT DELAWARE FLORIDA
GEORGIA IDAHO ILLINOIS INDIANA	5/ 5.1 3 4	21,264 4,892 43,159 25,845	210 - 863	21,054 4,892 42,296 25,845	425 3,296 2,020	21,054 4,467 39,000 23,825	34	- 399 492	- 1	- 1 - 1	34 1 400 493	21,088 4,468 39,400 24,318	_ 14 _ _	21,088 4,464 39,400 24,318	GEORGIA IDAHO ILLINOIS INDIANA
IOWA KANSAS KENTUCKY LOUISIANA	3 3 5 7	16,432 10,023 13,974 17,381	140	16,432 10,023 13,834 17,381	2,461	13,971 10,023 13,834 17,381	62 15 -	106	- - 2	- 35 -	62 156 2 <u>6</u> / 82	14,033 10,179 13,836 17,463		14.033 10.179 13.836 17.463	IOWA KANSAS KENTUOKY LOUI SIANA
MAINE MARYLAND MASSACHUSETIS MICHIGAN	4 4 3 3	5,946 11,447 21,548 31,409	-	5,946 11,447 21,548 31,409	224 809 1,036 1,579	5,722 10,638 20,512 29,830	5	-	7	-	12	5,722 10,638 20,512 29,842		5,718 10,638 20,512 29,794	MAINE MARYLAND MASSACHUSETTS MICHIGAN
MINNESOTA MISSISSIPPI]/ MISSOURI MONTANA	ц 6 2 5	21,216 11,735 12,757 5,887	-	21,216 11,735 12,757 5,887	2,570 426 661 1,087	18,646 11,309 12,096 4,800	- 1	160 - 131 7	- 7 - 7	· 4	167	18,813 11,309 12,234 4,807	-	18,813 11,309 12,234 4,807	MINNESOTA MISSISSIPPI 7/ MISSOURI MONTANA
NEBRASKA NEVADA NEW HAMPSHIRE NEW JERSEY	5 4 4 3	11,828 1,459 3,643 25,162	89 28 -	11,739 1,431 3,643 25,162	258 95 135 2,156	11,481 1,336 3,508 23,006	. • 9	112 23	•	33	154 23 62	11,635 1,359 3,508 23,068	50 - -	11,585 1,359 3,508 23,068	NEBRASKA NEVADA NEW HAMPSHIRE NEW JERSEY
NEW MEXICO NEW YORK NORTH CAROLINA NORTH DAKOTA	5 4 6 8/4	4,758 72,866 25,149 3,485	728	4,758 72,138 25,149 3,433	463 2,445 617 785	4, 295 69, 693 24, 532 2, 648	25 64 -	1,017		7 21	25 64 1,024 88	4,320 69,757 25,556 2,736	-	4,320 69,757 25,556 2,736	NEW MEXICO NEW YORK NORTH CAROLINA NORTH DAKOTA
OHIO OKLAHOMA OREGON PENNSYLVANIA	4 4 5 4	9/ 52,656 15,258 12,010 60,256	305 672	52,656 14,953 12,010 59,584	2,190 747 1,419	50,466 14,206 10,591 59,584	-	584	5 6	-	289	50,466 14,495 10,591 59,590	- 9	50,466 14,495 10,582 59,590	OHIO OKLAHOMA OREGON PENNSYLVANIA
RHODE ISLAND SOUTH CAROLINA SOUTH DAKOTA TENNESSEE	3 6 4 7	4, 257 12, 562 5, 247 18, 853	107	4, 257 12, 562 5, 140 18, 853	230 265 1,184 97	4,027 12,297 3,956 18,756	- - -	250 67 1,018	-	- - - 58	250 67 1,076	4,031 12,547 4,023 19,832	- 31 11 105	4,031 12,516 4,012 19,727	RHODE ISLAND SOUTH CAROLINA SOUTH DAKOTA TENNESSEE
TEXAS JTAH ZERMONT ZIRGINIA	4 4 4 5	52,939 3,793 2,679 19,005	530 58 - -	52,409 3,735 2,679 19,005	7,220	45,189 3,735 2,679 17,831	1		* * 1	19 - -	19 1	45,208 3,736 2,679 17,832	- 48 - 3	45, 208 3,688 2,679 17,829	TEXAS UTAH VERMONT VIRGINIA
VASHINGTON VEST VIRGINIA VISCONSIN VYOMING DISTRICT OF COLUMBIA	5 5 4 4 2	17,227 10,560 21,949 2,622 2,805	=======================================	17,227 10,560 21,949 2,622 2,805	1,233 151 1,678 -	15,994 10,409 20,271 2,622 2,784	3 14 - 2	167	-	9	12 14 167 2	16,006 10,423 20,438 2,624		16,006 10,423 20,438 2,580 2,791	WASHINGTON WEST VIRGINIA WISCONSIN WYOMING DISTRICT OF COLUMB
TOTAL	10/ 3.96	868,312	3,833	864,479	48.046	816, 433	411	4, 947	33	189	5,580	822,013	357	821,656	TOTAL

1/ THE STATES FOR WHICH AMOUNTS ARE SHOWN MAKE ALLOWANCES TO DISTRIBUTORS FOR EXPENSE OF COLLECTING THE TAX. IN CONNECTICUT, KENTUCKY, SOUTH DAKOTA, AND UTAH ALLOWANCES OF 1, 2 1/4, 1, AND 3 PERCENT, RESPECTIVELY, OF THE TAX OTHERNISE DUE ARE MADE IN CONSIDERATION OF BOTH EXPENSE OF COLLECTION AND GALLOWAGE LOSSES IN HANDLING, IN THESE STATES THE ALLOWANCES FOR EXPENSES ONLY HAVE BEEN ESTIMATED AS \$ 1, 2, AND 15 PERCENT, RESPECTIVELY MOUNTS LESS THAN \$500.

2/ STARS INDICATE AMOUNTS LESS THAN \$500.

3/ FEES FOR INSPECTION OF MOTOR-VEHICLE FUEL. WHEREVER POSSIBLE, FEES FOR INSPECTION OF KEROSENE AND OTHER NON-MOTOR-VEHICLE FUELS HAVE BEEN ELIMINATED.

4/ INCLUDES FEES FOR MOTOR-PUEL CARRIER PERMITS, REFUND OR EXEMPTION PERMITS, AND MTSCELLANEOUS UNCLASSIFIED RECEIPTS.

5/ RATE CHANGED FROM 5 CENTS TO 5,1 CENTS MARCH 11,
6/ RECEIPTS FROM TAX ON LUBRICATIVE DIL, \$853,000, NOT INCLUDED IN THIS TABLE.
7/ SPECIAL DOUNTY TAXES OF 3 CENTS PER GALLON IN HANDOOK COUNTY AND 2 CENTS PER
GALLON IN HARRISON COUNTY, AMOUNTING TO \$175,000 IN 1939, ARE IMPOSED PUR SEAWALL
PROTECTION AND ARE NOT INCLUDED IN THIS TABLE.
8/ RATE CHANGED FROM 3 CENTS TO 1, CENTS JULY 1,
9/ OHIO IMPOSES A 3-DERT TAX ON MOTOR-VEHICLE FUEL AND A 1-CENT TAX ON ALL
LIQUID FUELS, THE RECEIPTS FROM THE 1-CENT TAX APPLICABLE TO NON-MOTOR-VEHICLE FUELS
(KERDSENE, FUEL DIL, ETC.) WERE \$641,000, THESE RECEIPTS HAVE BEEN ELIMINATED FROM
THE TOTAL GIVEN, WHICH REPRESENTS A 1-CENT TAX ON MOTOR-VEHICLE FUEL.

10/ WEIGHTED AVERAGE RATE.

1939

I SSUED MAY 1

STATE MOTOR-VEHICLE REGISTRATIONS-1939

COMPILED FOR CALENDAR YEAR FROM REPORTS OF STATE AUTHORITIES $\underline{1}/$

PERIODS. IN THOSE STATES WHERE THE REGISTRATION PERIOD S AND NOT LATER THAN JANUARY 31 ARE CONSIDERED CALCHOMAS-YEAR PERIODS. IN THOSE STATES WHERE THE REGISTRATION FIGURES WHERE ORTHANDED FOR THE CALCHOMAS YEAR, REGISTRATION FIGURES WHERE ORTHANDED FOR THE CALCHOMAS YEAR, REGISTRATION FIGURES WHERE ORTHANDED FOR THE CALCHOMAS YEAR. REGISTRATION FIGURES WHERE FIRST STATES AND THE SCOOL OCLUMN. ARE CONTROLLED FOR THE CALCHOMAS AND THE SCOOL OCLUMN. ARE CONTROLLED FOR THE SECOND OCCUMN. AND MAINTENED FOR THE SECOND OCCUMN.

MIDHIGAN, NEW HAVE SHIRE, AND VERMONT. A SAAL NUMBER OF FEDERAL VOHICLES ARE INCLUED IN THE FIGURES FOR INCHANA, WENTHAUM, AND THANKING THE PERMONTHAIN AND SAME WENGER FOR INCHANA, AND THANKING THE PERMONTHAIN AND SAME WENGER FOR INCHANA. AND SAME WENGER FOR INCHANA. AND SAME WENGER FOR INCHANA. AND THANKING THE PERMONTHAIN AND THANKING THE PERMONTHAIN AND THANKING THE PERMONTHAIN AND THANKING THE PERMONTHAIN AND AND THANKING THE PERMONTHAIN AND AND THANKING THANKING

1 SSUED MAY 1940

STATE MOTOR-VEHICLE RECEIPTS-1939

COMPILED FOR CALENDAR YEAR FROM REPORTS OF STATE AUTHORITIES 1

					OTHER OF		-							- August	-	-	-	
	PASSEN	PASSENGER MOTOR VEHICLES AUTO- MOBILES RUSS (INCLUDING TAXISABS) 3/	MOTOR BUSSES 3/	MOTOR TRUCKS, TRACTOR TRUCKS, ETC.	TRAILERS MOTOR SEMI-	MOTOR_ CYCLES	REGIS- TRATION FEES, ALL VEHICLES	TOTAL	DEALERS! LICENSES AND PLATES	OPER- ATORS' AND CHAUF- FEURS'	CERTIFI- CATES OF TITLE	SPECIAL TITLING TAXES	FINES TI AND PENAL- TIES	TRANSFER OR PEREGIS- TRATION FEES	OTHER C RECEIPTS	SERVICE CHARGES, COLCAL COLLECT F	UNCLAS. SIFIED REFUNDS	STAME
D	1,000 DOLLARS	1,000 DOLLARS	1,000 00LLARS	1,000 DOLLARS	1,000 00LLARS	1,000 bollaRs	1,000 collars	1,000 DOLLARS	1,000 DOLLARS	1,000 bollars	1,000	1,000 00 LLARS	1,000 00 LLARS	1,000 00 LL ARS	1,000 boulars	-	1,000 DOLLARS	
	3,160	3,088	72	1,026	52	# (4,242	705	M	524	1	1	168	t	10	,	1	ALABANA
	1,741	1,665	9/2		27.1	n = 7	2,856	287	020	0.55	5	1 1	vw.	2 8 5 5	200	1 1	1 1	ARKANSAS
2.109	1.631	1.631	, ,	80	35	3 0	2.116	777	00	199	177		101	1,5/6	202			CALIFORNIA D
	2,947	2,819	128	1,509	100	. 0	4,483	2,255	109	1,752		,	147	128	. FO	1	9-	CONNECTICUT
	4,310	4,115	561 107	1,886	314	- 60	6,518	578	- 63	210	213	1 1	104	1,	13	, E	1 1	DELAWARE
1,612	1,075	958	117	537	218	00	1,832	788	13	734	1	1	1	6	32	1		GEORGIA
	14,706	14,706		6, 446	199	1.	21,368	2,984	(2.20)	1,668	512	1 1	2	505	232	1 1	87	ILL INOIS
. +	8.818	8.818	(77)	2.856	106	2 0	11 790	1,501	67	476	524		32	342	55	261	-136	I NOTANA
3,587	2,723	2,703	. R		2	2	3,671	692	3.5	372	127	,	113	75	25		2 1	KANSAS
	3,178	3,074	107	1, 1, 3, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5,	(/6)	N 10	5,243	1,870	53	528	1 1	1,099	.⊉	202	7 4	1 1	C	KENTUCKY
2,857	1,990	1,972	188		10, 70	. = (2,931	857	59	525	38		57	139	24	1		MAINE
	2,857	2,715	142	1,447	5 8	٥ -	7,75	1,594	£.E	312	196	119	283	125	70		22	MARY CAND MASSACHUSETTS
	13,221	11/13,221	(/1)	5,464	1,136	17	19,838	2,281	16	854	780	1	1	319	237	t	1	MICHIGAN
	7,124	6,975	671	1,965	291	b0	9,388	964	58	177	1		112	1	149	,	ŧ	MINNESOTA
8,690	7,279	7,279	Si	1,411	156	12	8,858	1,368	160	457	1455	1 6	2 ~	306	65.			MISSOURI
	080	000	(F)	747	0 0	- (1,252	382	61	180	90	ı	0/	5	٥	1		MONTANA 12/
262	164	163	3-	98	69	V	5,269	107	Ç 04	1 230	10 +	1)	-	2 2	م م		î ,	NEVADA .
_	10.401	10.104	297	h off i	117	J 0	2,473	189 1611 9	7.5	367	099	1	51	6,53	47	,	,	NEW HAMP SHIRE
_	1,025	696	56	576	17	-	1,649	260	10	155	27	-	1	-	67			NEW MEX 100
-	32,683	32,683		12,064	65h) 6h	45,450	2,982	203	904	t	1	1163	1,077	359	,	-2h	NEW YORK
1.421	1,095	1,080	15	3,189	(1)	~ ~	7,804	359	33	130	168	- 19	- 67	1 1	3.5	1 1	-5-	NORTH CAROLINA NORTH DAKOTA
23, 259	15,142	15,142	(/1)		1,308	7,5	24,609	4,016	546	176	513	1	9	678	32	1,711	1	OH10
00	1,568	1,530	38.4	1,161	(/J)	2	2,734	735	£.K.	473	188	1 1	η2	1 1	25	26.	1 1	OREGON
0	19,955	19,395	260		1458	31	29,169	7,394	386	3,120	2,053	1	12	1,460	376	ı	-33	PENNSYLVANIA
+ 1C	1,818	1,774	∄ '	206	280	m -	2,330	599	2-8	1 69	1 1	1 1	70	200	77	1 1	- 14	SOUTH CAROLINA
1,631	1,394	1,390	#	237	37	-	1,669	964	61		%	h39			. 27	1	` '	SOUTH DAKOTA
19,641	12,631	12,479	152	7,010	587	19	20,247	947	38	7 141	1 1		200	334	151	1 1	7 ,	TEXAS
1,012	531	531	(/J)	184	(/ <u>I</u>)		1,013	163	13	25	72	ı		2	34	,	ı	UTAH
	4,328	14, 1, 4,328		14,61	150	± 0	5,896	364	27	384	298	1 1	1 1	173	37	1 1	27	VERMONT
2,563	1,420	1,420		1,143	252	91	2,821	1,739	71.	1,284	941		33	08	15	160	1	WASHINGTON
	9,376	9,135	5,43	2,911	37.9	29	12,682	1,177	£.5	268	150	9F (()	3,56	10		1 1	WEST VIRGINIA
. 0	369	369		8	37	-	909	17.	b 60	3 1	1	1	1	2 5	-			WYOMING
	862	848	1,1	804	20	3	1,293	558	(15/)	292	83	4	1	35	178	1	t	DISTRICT OF COLUMBIA
	236,727	233,637	3,090	96,632	10,118	1418	1	1	1	,	,	1		,	,	1	,	PARTIAL TOTALS 16/
342,997	,		-											-				

6/ REGISTRATICN FEES INDUDE PROCEEDS OF STATE "VEHICLE LICENSE FEES", \$10,994,000, IMPOSED IN ADDITION TO THE REQUERTMENT OF PEESSON STATES OF \$1,659,000, IMPOSED IN INDUDED WITH MOTOR-TROUCK FEES.

2/ INDUDED WITH MOTOR-TROUCK FEES.

3/ INDUDED WITH MOTOR-TROUCK PROCEDURED WITH PHOSE OF PASSENGEN VEHICLES.

5/ ITALIERS OF 1,000 PROMOSE, CAMEALTY ON MORE PROHIBITED ON HIGHWAYS, ALTHOUGH PERMITTED IN CITIES TALLERS OF 1,000 PROMOSE, CAMEALTY OR MORE PROHIBITED ON HIGHWAYS, LIGHT TRAILERS PERMITTED IN CITIES INDUDED WITH PHOSE OF MOTOR PROCES.

10/ FEES OF TAKINGEN MOLLOODE WITH THOSE OF WOTOR PROCES NOT MAINTAIN COMPLETE RECORD, FIQURES INDUDED WITH MOSE OF MOTOR PROCES.

11/ REGISTRATION FEES ARE COLLECTED BY COUNTIES AND STATE DOES NOT MAINTAIN COMPLETE RECORD, FIQURES OF TRAILOR OF THOSE PROSITIONS CAMEAL STATION FEES.

11/ INGUIDED WITH MOTOR-VEHICLE REGISTRATION FEES.

11/ INGUIDED WITH PASSENGER CARR FEES.

STATUS OF FEDERAL-AID HIGHWAY PROJECTS

AS OF MAY 31, 1940

STATE	TO T	DURING CURRENT FISCA	-				ALL TON COLOUR STREET			FUNDS AVAIL
Alabama	Estimated Total Cost	Federal Aid	Miles	Estimated Total Cost	Federal Aid	Miles	Estimated Total Cost	Federal Aid	Miles	ABLE FOR PRO- GRAMMED PROJ- ECTS
A MANAGEMENT	\$ 6,784,354	\$ 3,305,842	283.7	\$ 6,808,072	\$ 3,651,252	224.1	\$ 1,496,570	\$ 745,980 u.6 u.6	63.1	\$ 3,484,64°
Arkansas	5,117,999	4,022,344	235.2	2,093,534	1,118,170	91.0	1,053,828	521,267	53.0	1,525,366
California Colorado Comecticut	5,910,428	3,129,390	89.3			123.4 55.2	2,318,266 643,519	1,178,000	28.6	3,207,225
Dolomove	938,628	1018,701	31.5	1,036,072	518,036	7.0	898,058	412,214	22.7	1,176,866
Florida Georgia	3,640,769	1,817,537	11°-7	3,678,731	1,833,246	114.7	822,431 7 165 524	406,692	11.00	6,586,133
Idabo	2,209,950	1,291,400	114.2	1,178,327	720,678	92.2	492,509	279,607	142.6	2,040,278
Illinois Indiana	9,392,358	4,615,898	88.88	8,028,484	3,083,320	130.4	2,350,400	1,174,470	48.7	4,567,571
Iowa	15h 180 t	1,926,642	208.5	5,180,019	2,380,967	163.3	1,902,586	898,100	57.2	1,872,989
Kansas Kentucky	3,368,541	1,663,813	112,2	2,623,217	1,310,053		3,333,502	1,666,751	112.6	3,164,847
Louisiana	1,383,213	1 078 652	43.4	11,914,421	3,000,572	37.5	2,304,632	1,142,195	59.8	3,196,953
Maryland	2,929,809	1,401,605	39.5	1,940,276	951,820	34.6	2,343,200	798,500	25.0	1,711,366
Massachusetts	3,140,962	1,567,753	25.1	1,885,632	939,300	15.9	2,150,212	1,071,216	18.1	3,029,716
Michigan Minnesota	5,950,627	2,920,578	389.7	4,731,155	2,347,627	282,9	2,503,347	1,251,080	197.6	4,682,926
Mississippi	6,030,168	2,102,799	261.5	6,310,428	2,762,315	273.0	1,783,160	769,862	111.6	2,525,046
Missouri	3,393,236	1,912,298	200.2	3.807.767	2,156,592	237.7	1,304,973	665,1447	93.3	4,293,771
Nebraska	4,830,793	2,332,962	418.C	5,449,599	2,611,385	585.6	2,323,162	1,158,406	332.1	3,277,363
Nevada New Hampshire	814,656	1,000,0042	27.5	1,130,306	555.210	5000	1,073,658	421,773	2,00	911,349
New Jersey	1,695,210	836,371	15.5	5,564,998	2,782,269	41.8	172,620	86,310	1	2,145,319
New Mexico New York	8,719,032	1,252,800	168	13, 321, 897	951,624	2002	450,000 3,459,900	1,441,120	122. 18.0	1,931,204
North Carolina	5,750,955	2,859,046	353.3	5,330,166	2,664,742	77.147.2	1,418,894	709,425	78.3	2,547,186
North Dakota Ohio	291,677 6 184 561	154,462	11 ×	2,389,943	1,360,324 F off F17	6.66	2,187,610 1,727,450	1,168,948	233	4,417,093
No. of the second	3,653,106	1,934,468	150.7	2,774,235	1,470,047	72.1	2,896,670	1,512,083	141.0	4,235,272
Oklahoma Oregon Pengeriyania	3,033,397		113.1	3,886,202	2,208,762	162.5	281,070	165, 158	11.3	1,839,645
D1-1-1-1-1	672,284	325,167	-8.	1,181,937	590,000	11.5	561,095	280,016	7.30	1,009,730
Knode Island South Carolina South Dakote	2,756,188	1,236,308	86.6	2,064,007	988,239	126.5	942,963	090,144	108.8	2,635,202
	5, 182, 969	2.511.833	112.7	2,925,700	162	66.0	1, 620, 132	810.166	65.4	4. 353.971
Texas Texas	14, 794, 950	7,269,888	763.14	10, 263, 939	5,082,124	6.743	1,249,075	597,050	4.99	8,497,102
Oam	2,607,850	1,819,663	122.3	1 250 008	630,957	70.8	201 000	155 547	20 L	1,199,173
Vermont Virginia	2,511,751	1,242,524	000	3,117,371	1,493,696	7 10.00	689,674	323,547	101	2,431,360
The state of the s	2,501,585	1,165,064	53.0	1.809.850	897, 710	50.0	2 840 140	1 343 373	79.2	1.871.863
Wisconsin Wysoming	5,150,897	2,525,683	187.5	5,023,976	2,465,950	153.0	1,171,333	573,890	41.7	3,915,134
District of Columbia	708,468	351,590	5.5	173,224	86,612	1.8	427,200	177,488	3.3	432,435
Hawaii Puerto Rico	705,318	308,866	10.4 0.0	1,306,457	315, 397	13.7	138,940	215,300	L. C. K	1,614,698
TOTALS	191,651,144	97,765,034	7,104.6	200,206,673	98,649,86	6,532.7	92,793,782	45,119,888	3,743.5	143,927,339

ROJECTS
R ROAD P
OR FEEDE
ECONDARY
US OF FEDERAL-AID SECONDARY OR FEEDER ROAD PROJECTS
STATUS OF F

AS OF MAY 31, 1940

	COMPLETED DUR	ED DURING CURRENT FISCAL YEAR	L YEAR	UNDE	UNDER CONSTRUCTION		Call & Associated	ALL ROYED FOR CONSTRUCTION		FUNDS AVAIL
STATE	Estimated Total Cost	Federal Aid	Miles	Estimated Total Cost	Federal Aid	Miles	Estimated Total Cost	Federal Aid	Miles	ABLE FOR PRO- CRAMMED PROJ. ECTS
				2			=			1
abama	\$ 1,081,969	\$ 430,989	48.3	\$ 526,612	\$ 262,480	18.9	\$ 432,650	\$ 215,150	35.5	\$ 629,338
Arizona	327,954	233,525	35.8	155,799	91,426	20.7	71,045	48,750	5.8	380,652
LAHISHS	981,558	827,250	92.9	119,046	78,669	80 00	173,137	86,433	20.1	279,773
California	1 115 228	568 303	37.9	500,045 51,022	2/4,998	200	149,81	008.77	2.	1,015,058
Connecticut	172,310	72,417	- 6.5	287,102	139,108	7.0	80.12h	38.902	1.3	206,982
aware	84,115	790,067	17.5	69,537	34,768	7.8	106,095	38,808	7.7	270,667
Florida	888,923	436,084	31.3	29,916	14,958	9	101,240	50,620	M.	565,420
corgia	363,706	172,132	त के के	360,339	180,170	40.5	294,117	132,059	10.4	1,287,885
Idaho	523,519	288,111	51.9	61,395	37,525	0,1		000	č	295,190
Illinois	1,549,55/	107 704	77.0	1,097,985	851,818	* 00	521, 700	200,000	, L	490,101
	2)6,000	901 200	1000	4 740 2012	910 950	2000	057 161	102 500	- 0 0 1	54(1)
Wa	177 222	88 600	0.00	500,546	206,115	6.169	67 779	100,000 200,000	2000	1 556 610
Kansas Kentucky	1 244 012	748 714	- 00	505,621	196 100	41.0	680,533	193 1435	- 0	383.77
	924,552	447,982	79.6	297,930	148,910	25.7				451,25
Louisiana	143.074	210,484	25.1	81,124	39,773	6.4	133,950	61,816	7.2	79,83
aryland	306,943	144,266	20.2	94,996	48,998	3.5	58,000	28,035	4.2	437,55
occompany of the	373,212	185,203	9.8	443,272	219,589	10.1	228,890	113,575	3.4	64,774
Michigan	1,307,287	633,561	113.8	1,253,519	630,149	80.5	487,690	243,845	53.2	682,87
innesota	960,455	465,774	122.3	379,975	157,400	40.1	356,745	178,373	47.8	1,261,49
ississippi	359,900	179,919	2.0	1,063,962	520,196	52.6	1	1	1	713,92
Missouri	1,036,115	510,401	149.3	652,998	320,918	75.9	198,914	73,927	20 v	809,93
	1 100 122	100 02E	0.00	5)10,010 F)18 756	97/1 910	200	201,100	120,000	1 1 1	101,77
ebraska	164.206	174 200	- 0.00	107 501	160 020		5h 015	17,000	11.	181 25
Nevada New Hampshire	58 755	20,100) K	100.000	66 301	24	010,010	060011	-	197.6
	120 FER	161 550	12.1	ERE DAO	007 200	18.7				5h0 280
New Jersey	169 280	787 287	12.1	767 8F1	2000 ET 8000	0.00				1 292
w York	1.818.792	872.861	91.3	2.062.718	995, 315	7 12	417.741	174,171	20.7	612,56
	1.068.033	530,556	109.6	860,823	431,828	76.1	265,100	120,364	22.3	316,13
North Carolina North Dakota	114,601	26, 1197	03	62,121	34,895		156,003	83,616	300	1,011, 16
oir	702,537	347,369	41.8	1,929,662	971,606	73.6	1,240,040	610,020	33.0	903,53
Oklohoma	h81, μ26	249,832	30.1	613,296	325,546	45.6	361,500	166,695	18.8	933,83
Oregon	636,928	361,412	73.6	369,156	203,647	41.3	165,907	96,930	25.2	321,37
nnsylvania	2,134,408	1,022,607	119.9	1,714,364	851,077	57.0	767,145	382,810	16.8	261,39
node Island	95,827	925 322	20 0	230,055	115,001	2.5	000	077 720	2 27	95,04
South Carolina South Dakota	16,229	8,937	7.4	14, 680	27.00	6.10	666,119	01010	0.00	1,280,91
L	956,289	420,211	32.3	114,396	57,198	7.9	42,142	21,071	3.0	1,000,02
Texas	2,799,513	1,377,896	307.1	1,178,388	577,058	163.9	290,473	137,888	0.44	1,167,07
nan	312,283	182,505	45.5	31,870	20,500	1,50	75,730	25,000	0.4	269,80
Vermont	158,755	55,935	ت د د	280,092	98,529	10.0	133,400	39,000	→ ;	48,12
Virginia Washington	581 500	300,094	00°C	11/1 100	242,820	2001	91,10	28, 192	i -	360, (6
	207.328	102.063	10.2	311,219	155.084	18.1	113,508	56.754	5.7	111 2
West Virginia Wisconsin	882,223	438,333	34.5	321,053	160,190	7.4	461,874	225,310	17. h1	787,87
yoming	470,702	286,620	26.0	386,241	232,715	39.0				186,50
strict of Columbia	122,504	006.09	150	3,192	1,096	-	48,200	24,100	9.	60,15
Hawaii Puerto Rico	30,220	112,000	0 0	213,208	137,108	8.0	113.278	55.755	3,5	159,806
STATOR	באס בפי ולב	17 160 0110	1 200 0	26 JEK 447	202 274 24	9	100	, orr (40	-)	00) :02 40
IOIALS	700000000	い か つ つ つ つ つ つ つ つ つ つ つ つ つ つ つ つ つ つ	C 3C 30 5		-					

PUBLICATIONS of the PUBLIC ROADS ADMINISTRATION

Any of the following publications may be purchased from the Superintendent of Documents, Government Printing Office, Washington, D. C. As his office is not connected with the Agency and as the Agency does not sell publications, please send no remittance to the Federal Works Agency.

ANNUAL REPORTS

Report of the Chief of the Bureau of Public Roads, 1931. 10 cents.

Report of the Chief of the Bureau of Public Roads, 1933. 5 cents.

Report of the Chief of the Bureau of Public Roads, 1934. 10 cents.

Report of the Chief of the Bureau of Public Roads, 1935. 5 cents.

Report of the Chief of the Bureau of Public Roads, 1936. 10 cents.

Report of the Chief of the Bureau of Public Roads, 1937. 10 cents.

Report of the Chief of the Bureau of Public Roads, 1938. 10 cents.

Report of the Chief of the Bureau of Public Roads, 1939. 10 cents.

HOUSE DOCUMENT NO. 462

Part 1 . . . Nonuniformity of State Motor-Vehicle Traffic Laws. 15 cents.

Part 2 . . . Skilled Investigation at the Scene of the Accident Needed to Develop Causes. 10 cents.

Part 3 . . . Inadequacy of State Motor-Vehicle Accident Reporting. 10 cents.

Part 4 . . . Official Inspection of Vehicles. 10 cents.

Part 5 . . . Case Histories of Fatal Highway Accidents. 10 cents.

Part 6 . . . The Accident-Prone Driver. 10 cents.

MISCELLANEOUS PUBLICATIONS

No. 76MP . . . The Results of Physical Tests of Road-Building Rock. 25 cents.

No. 191MP. . Roadside Improvement. 10 cents.

No. 272MP. . Construction of Private Driveways. 10 cents.

No. 279MP. . Bibliography on Highway Lighting. 5 cents.

Highway Accidents. 10 cents.

The Taxation of Motor Vehicles in 1932. 35 cents.

Guides to Traffic Safety. 10 cents.

An Economic and Statistical Analysis of Highway-Construction Expenditures. 15 cents.

Highway Bond Calculations. 10 cents.

Transition Curves for Highways. 60 cents.

Highways of History. 25 cents.

DEPARTMENT BULLETINS

No. 1279D . . Rural Highway Mileage, Income, and Expenditures, 1921 and 1922. 15 cents.

No. 1486D . . Highway Bridge Location. 15 cents.

TECHNICAL BULLETINS

No. 55T . . . Highway Bridge Surveys. 20 cents.

No. 265T. . . Electrical Equipment on Movable Bridges.

35 cents.

Single copies of the following publications may be obtained from the Public Roads Administration upon request. They cannot be purchased from the Superintendent of Documents.

MISCELLANEOUS PUBLICATIONS

No. 296MP. Bibliography on Highway Safety. House Document No. 272 . . . Toll Roads and Free Roads. Indexes to PUBLIC ROADS, volumes 6-8 and 10-19, inclusive.

SEPARATE REPRINT FROM THE YEARBOOK

No. 1036Y . . Road Work on Farm Outlets Needs Skill and Right Equipment.

TRANSPORTATION SURVEY REPORTS

Report of a Survey of Transportation on the State Highway System of Ohio (1927).

Report of a Survey of Transportation on the State Highways of Vermont (1927).

Report of a Survey of Transportation on the State Highways of New Hampshire (1927).

Report of a Plan of Highway Improvement in the Regional Area of Cleveland, Ohio (1928).

Report of a Survey of Transportation on the State Highways of Pennsylvania (1928).

Report of a Survey of Traffic on the Federal-Aid Highway Systems of Eleven Western States (1930).

UNIFORM VEHICLE CODE

Act I.—Uniform Motor Vehicle Administration, Registration, Certificate of Title, and Antitheft Act.

Act II.—Uniform Motor Vehicle Operators' and Chauffeurs' License Act.

Act III.—Uniform Motor Vehicle Civil Liability Act.

Act IV.—Uniform Motor Vehicle Safety Responsibility Act.

Act V.—Uniform Act Regulating Traffic on Highways.

Model Traffic Ordinances.

A complete list of the publications of the Public Roads Administration, classified according to subject and including the more important articles in PUBLIC ROADS, may be obtained upon request addressed to Public Roads Administration, Willard Bldg., Washington, D. C.

STATUS OF FEDERAL-AID GRADE CROSSING PROJECTS

AS OF MAY 31, 1940

	COMPLETED	DURING CURRENT FISCAL YEAR	FISCAL YE	CAR		U.	UNDER CONSTRUCTION	NO			APPR	APPROVED FOR CONSTRUCTION	UCTION			
			NUN	NUMBER				Z	NUMBER				Z	NUMBER		BALANCE OF
STATE	Estimated Total Cost	Federal Aid	Grade Crossings Cr Eliminated S by Separa - tur tion or con Relocation	Grade Cro Struc- tures Re- construct- or	rade outect. d by gnale Other.	Estimated Total Cost	Federal Aid	Grade Crossings Eliminated by Separa- tion or Relocation	Grade Crossing Struc- tures Re- construct- ed	Grade Crossings Protect- ed by Signals or Other- wise	Estimated Total Cost	Federal Aid	Grade Crossings Eliminated by Separa- tion or Relocation	Grade Crossing Struc- tures Re- construct- ed	Grade Crossings Protect- ed by Signals or Other- wise	FUNDS AVAIL ABILE FOR PROGRAMMEI PROJECTS
Alabama Arizona Arkansas	\$ 1,036,997 317,016 182,388	\$ 1,033,332	4-6	cu .	- 10	\$ 766,310 201,045 824,603	\$ 766,227 198,841	6 m		4	\$ 15,400 2,930	\$ 15,400 2,930			4 1	\$ 881,219
California Colorado Connecticat	1,343,969 655,359 47,558	1,339,199 624,117 33,998	0.0		225	277,629	1,192,630	0-4		-	25,524	25.524 5.643	0		= 2	1,701,5
Delaware Florida Georgia	7,839 428,094 231,598	7,839 428,094 222,834	0 0 10		#	20,794 196,653 668,848	20, 794 192, 154 668, 848	9 21	4	# #	186,356 35,832 427,984	153,408 35,832 427,984	- 4	م	501	1,426,7
Idabo Illinois Indiana	204,578 2,555,331 869,394	172,785 2,442,431 861,372	wō w	n-	58	345,006	314,413	7 = 6	- 0	38	53,156 196,406	53,156			22 2 %	2,570,5
lowa Kansas Kentucky	1,228,220	1,154,302	¥ 57 €	#	181	246,260 795,782 995,759	177,738 795,304 995,759	0 = 0		8000	304,444	249,925		N	222	1,342,06
Louisiana Maine Maryland	493,976 348,233 128,896	193,958 345,696 119,788	3 m-	N	7	460,321 209,733 608,009	406,826 209,733 576,216	n w			627,885	570,153 139,758 6,400	=-		יטיו	279.16
Massachusetts Michigan Minnesota	491,527 872,632 522,494	490, 263 851, 833 496, 493	t o t	002	14	31,039	31,039	95	ma	7	320,890 481,534 310,070	310,839	- 4	200	10 E	2,025,04 867,30
Mississippi Missouri Montana	332,954 450,998 842,767	332,954	rmo	-		1,367,377	1,367,377	≠ 80 ≠	- 10		233,150 1,319,348	233,150 863,928	0 50	N		1,521.51
Nebraska Nevada New Hampshire	734,287 206,196 102,433	732,099 201,868	19	#	35-	946,195 4,693 181,248	946, 195 4, 693 181, 212	w .≠	N	6	38,117	38,117			25	170.8
New Jersey New Mexico New York	123,381 123,381 1,906,664	463,987 122,378 1,872,132		U 80		542,654 230,046 3,177,007	542,654 230,046 3,099,667	200	- 1		225,737 20,902 405,445	225,737 20,902 360 845	cv .	0	10 m	1,529,65 645,98
North Carolina North Dakota Ohio	1,225,139 525,514 545,780	1,189,765	W ~ 80	r	17 77	913,708	436,880	500	, a	50	110,270	77,010	-0		425	780.86
Oklahoma Oregon Pennsylvania	439,951 173,428 1,676,971	436,211 171,720 1,465,072	9 01 01	2	20	355,527	35.25	wwa			551,352 37,918 948,724	32,000	0-0	-	±	2,020,6
Rhode Island South Carolina South Dakota	446,089 483,201 321,217	45,450		m # 00	- 11	7,406	7,406 469,383 126,227	NO ST	50-		209,568 131,328 65,340	209,568 130,925 64, 480	-		27	1,070,9
Tennessee Texas Utah	297,855 2,483,146 385,851	2,450,399	23.		29.50	1,720,768	576,552 1,648,960 28,638	m==	N	τ∪ 90	34,534	34,534	- 2		BO	2,694,20
Vermont Virginia Washington	32,093 731,240 343,038	27, 207 638, 340 341, 562	80 m	m-	1202	206,402 233,033 425,362	206, 402 231, 826 423, 862	mo	200		12,043 77,843 21,910	12,043	-		wwr	1,285,1
West Virginia Wisconsin Wyoming	377,241 889,268 139,774	361,481 878,511 120,314	-0-	-	c, = 8	17,310 1,004,757 89,337	17,310 958,634 89,337	- 04 D	3	N	113,000 274,499 327,458	267,661		-	9 0	1,253,1
District of Columbia Hawaii Puerto Rico	317,500 168,936 149,040	317,500 166,306 18,840	-0-	-	-	8,868 223,256 584,007	8,868 223,249 579,336	≠ 1.			μ, 300 μ, 810	14,300 4,810	-		-	155,90 294,50 414,89
TOTALS	30,793,478	29,835,128	275	67 8	885	33.670.653	32,675,783	1196	61	179	10 726 531	0 690 507	0.6	30	200	בסב בבןן זטן

